

Reactive Hot Melt

REACTIVE HOT MELT ADHESIVES

Products for composite Panel Laminating Applications

Product Number	Viscosity @ 127 degrees C (cps)	Open Time (minutes)	Comments
MOR-MELT R-5003	11000	<3	Fast setting product improves throughout efficiency. Excellent bonds to foam core, wood products, metals, FRP, PVC, and other substrates. Excellent heat resistance.
MOR-MELT R-7002	2600 (110 degrees C)	2-4	Designed to permanently bond vinyl (PVC) products to a variety of secondary substrates (i.e., wood products, metals, foam, and textiles, among others). Its excellent resistance to plasticizer results in very high levels of retained adhesion over time.

REACTIVE HOT MELT ADHESIVES

Products for Textile/Flexible Laminating Applications

Product Number	Viscosity @ 100 degrees C (cps)	Open Time (minutes)	Comments
MOR-MELT R-7001	2600	>5	Very soft hand with excellent tack and open time. Excellent machine-wash and dry-cleaning resistance. Bonds to fabrics, plastics, wood, and many other substrates.
MOR-MELT R-7002	2600	2-4	Designed to permanently bond vinyl (PVC) products to a variety of secondary substrates (i.e., wood products, metals, foams, and textiles, among others). Its excellent resistance to plasticizer results in very high levels of retained adhesion over time.

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Support Product

Product Identification	Viscosity @ 100 degrees C (cps)	Open Time (minutes)	Comments
MOR-MELT R CLEANER	1600	N/A	Chemically reactive purge cleaner which bonds to RHM adhesives, but will not cure alone and will not bond to delivery systems. Pink to red in color to be easily distinguishable from the adhesive.