

Reactive Hot Melt

REACTIVE HOT MELT ADHESIVES

Products for composite Panel Laminating Applications

| Product Number | Viscosity @ 127 degrees C (cps) | Open Time (minutes) | Comments |
|------------------------|---------------------------------|---------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| MOR-MELT R-5003 | 11000 | <3 | Fast setting product improves throughout efficiency. Excellent bonds to foam core, wood products, metals, FRP, PVC, and other substrates. Excellent heat resistance. |
| MOR-MELT R-7002 | 2600 (110 degrees C) | 2-4 | Designed to permanently bond vinyl (PVC) products to a variety of secondary substrates (i.e., wood products, metals, foam, and textiles, among others). Its excellent resistance to plasticizer results in very high levels of retained adhesion over time. |

REACTIVE HOT MELT ADHESIVES

Products for Textile/Flexible Laminating Applications

| Product Number | Viscosity @ 100 degrees C (cps) | Open Time (minutes) | Comments |
|------------------------|---------------------------------|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| MOR-MELT R-7001 | 2600 | >5 | Very soft hand with excellent tack and open time. Excellent machine-wash and dry-cleaning resistance. Bonds to fabrics, plastics, wood, and many other substrates. |
| MOR-MELT R-7002 | 2600 | 2-4 | Designed to permanently bond vinyl (PVC) products to a variety of secondary substrates (i.e., wood products, metals, foams, and textiles, among others). Its excellent resistance to plasticizer results in very high levels of retained adhesion over time. |

REACTIVE HOT MELT ADHESIVES

Support Product

| Product Identification | Viscosity @ 100 degrees C (cps) | Open Time (minutes) | Comments |
|---------------------------|---------------------------------|---------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| MOR-MELT R CLEANER | 1600 | N/A | Chemically reactive purge cleaner which bonds to RHM adhesives, but will not cure alone and will not bond to delivery systems. Pink to red in color to be easily distinguishable from the adhesive. |