



PRODUCT CATALOG

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Partnerships:



PACKAGING PRODUCTS

Container Labeling	3-5
Case and Carton Sealing	6-7
Book Binding/Graphic Arts	8-9

PAPER CONVERTING

Envelope	10-11
Glued-Lap	12-13
Folding Carton	14-15
Bag Converting	16
Flexo Litho Laminating	17-18
Tube Winding	19

WOOD AND CONSTRUCTION

Assembly	20-21
Edge and Face	22-23
Wood Laminating	24-25
Finger Jointing	26

AEROSOL AND CANISTER PRODUCTS

Adhesives	27
-----------------	----

GLUE STICKS

Hot Melt Glue Sticks	28
----------------------------	----

PRODUCT ASSEMBLY

Cyanoacrylates	29-30
Methacrylates	31-32
Anaerobics	33-34

CONSTRUCTION PRODUCTS

Adhesives & Sealants	35-37
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SUPPLIERS

Henkel	38
AJ Private Label	38
Franklin	38
Bostik	38
DOW	38
Adhesive Systems, Inc.	39
Boss Products	39
Camie-Campbell	39
Glue Dots	39
Quin Global TensorGrip	39
Westix	39

AJ ADHESIVES, INC.

When you’re looking for a supplier that can meet your adhesive needs, look no further than AJ Adhesives, Inc. We are the manufacturing industry’s premier source of industrial adhesives and industrial adhesive application equipment, distributing to a diverse range of industry sectors.

Our inventory of hot melt and liquid adhesives are applied to a broad range of applications including; case and carton sealing, book binding, labeling, paper laminating, carton forming, woodworking, and product assembly.

Ordering from AJ Adhesives, Inc. is the most cost-effective and productive route to adhesive purchasing. Our sales and technical support staff are professionally trained in adhesive technology and adhesive application equipment. Our warehouse locations in St. Louis, Chicago, Houston, and Portland provide a AJ a logistical advantage in getting product to the customer sooner. All of these unique abilities will provide you the most seamless ordering process in the market.

You can reach AJ Adhesives at [314-652-4583](tel:314-652-4583)
Or check us out on the web at www.ajadhesives.com to learn more about AJ

AJ Adhesives offers a large inventory of high performance hot melt and liquid adhesives that provide superior adhesion to all label stocks and containers.

AJ's labeling adhesives offer improved mileage over conventional products and provide excellent machining properties. They also provide superior bonding strength to all types of glass and plastic containers in the bottling and food packaging industries.



CONTAINER LABELING

Product	Type	Viscosity	Description
LIQUID - SYNTHETIC			
* AJ BRU GLU TU	Resin Iceproof	50,000 cPs @ 77 °F	Glass bottle labeling adhesive specifically engineered for brewery, winery, and distillery applications. Offers high tack, fast set speed and clean machining for more efficient operation.
* XP-77	Synthetic Polymer	85,000 cPs @ 76 °F	Exhibits high wet tack, with fast set speed and extremely clean machining. Formulated to have very easy clean-up, while offering excellent adhesion to PET and over-coated low dyne glass.
* XP-7010	Synthetic Polymer	70,000 cPs @ 76 °F	High performance adhesive for glass containers needing hyper-condensation resistance. Developed to replace casein based labeling adhesives on very cold and wet bottles. Features excellent machinability on high-speed rotary labelers. Patterns very well.
Optal LG-30MCR	Synthetic Polymer	110,000 cPs @ 76 °F	High performance labeling adhesive for glass. Exhibits excellent machine-ability on high-speed rotary labelers. Patterns, well, which offers higher mileage versus conventional Casein products. Will pass brewery ice-proof tests, but easily removed by typical washing methods.
Optal LG-45	Synthetic Polymer	50,000 cPs @ 76 °F	Excellent machine-ability on high-speed rotary labelers. It patterns well, which offers higher mileage versus conventional Casein products.
AQ-7500	Aqueous	90,000 cPs @ 76 °F	Labeling adhesive for coated glass bottles. It will pass typical brewery ice proof tests with as little as 48-hour cured time. Ice-proof is more than 3 days on most labels. Extremely well suited for difficult glass.
AQ-7302	Aqueous	65,000 cPs @ 76 °F	Labeling adhesive for plastic bottles. Washes up easily with warm water, both when wet and dry. Passed select brewery ice-proof tests.
LIQUID - RESIN			
AQ-0265	Aqueous Resin	7,500 cPs @ 76 °F	Medium viscosity adhesive formulated to adhere a variety of substrates. Will adhere uncoated and coated papers stocks, and treated plastic films. Used on pony labelers and to adhere treated vinyl to cellulosic backings.
AQ-7170	Aqueous	65,000 cPs @ 76 °F	Full resin bottle labeling adhesive used to adhere paper, paper backed foil and metalized paper label stock to a variety of plastic containers. Formulated to run cleanly on high speed rotary equipment.
AQ-7170H	Aqueous	90,000 cPs @ 76 °F	Ice proof synthetic polymer labeling adhesive used to adhere a variety of label stocks to glass. Exhibits high wet tack, moderate speed of set and runs extremely clean on high speed rotary labelers. Good adhesion to properly applied glass coatings. High viscosity version of 7170.

* INDICATES LEADING PRODUCT

(CONTINUED ON P. 4)

(CONTINUED FROM P. 3)

Product	Type	Viscosity	Description
LIQUID - RESIN (CONT'D)			
AQ-7172	Aqueous	75,000 cPs @ 76 °F	Full resin bottle labeling adhesive used to adhere paper, paper backed foil and metalized paper label stock to a variety of plastic containers. Formulated to run cleanly on high speed rotary equipment with little to not build up.
AQ PET 047A	Formulated Resin Based Adhesive	Approx. 65,000 cPs	Fast speed of set, easy clean up, better machining, and longer open time.
Optal 200A	Formulated Resin Based Adhesive	Approx. 100,000 cPs	Bottle labeling adhesive for plastic containers with improved machining properties. Can be used for PET and treated HDPE with a minimum dyne level of 45. Recommended for high tack requirements.
AQ 3667	Formulated Resin Based Adhesive	Approx. 20,000 cPs	Bottle labeling adhesive for plastic containers. Good adhesion to flame treated polyethylene.
LIQUID - CASEIN			
AQ 421A	Formulated Casein Adhesive	Approx. 65,000 cPs	Bottle labeling adhesive where exceptional ice-proof properties are desired. Dried film is caustic washable, for returnable bottles.
L 42465	Aqueous Casein Based Dispersion	5000 cPs @ 77 °F	Offers high tack and fast set speed for moderate to high speed lines. Also has excellent clean machining and ice resistance.
Optal 9603	Water Dispersible Emulsion	Approx. 1500 cPs @ 72 °F	Low viscosity water-born adhesive designed for excellent machining and water dispersability. Ideally suited for non-contact application where clean machining and fast setting speed are required.
LIQUID - NON CASEIN			
AQ 7006	Non Casein	40,000 cPs @ 76 °F	Ice proof, non-casein bottle labeling adhesive used to adhere a variety of label stock to glass and treated polyethylene. Formulated to adhere property coated glass. High wet tack, fast set speed.
AQ 7302M	Aqueous	100,000 cPs @ 76 °F	Easy clean version of Optal 7300 labeling glue for plastic bottles. Has passed select brewery ice proof tests. Lower machining viscosity that allows it to run well at higher than normal viscosity's for rotary labeling adhesives.
AQ GL 7016MM	Aqueous	Approx. 38,000 cPs	Ice-proof, non-casein bottle labeling adhesive used to adhere a variety of label stock to glass and treated polyethylene. Specifically formulated to provide superior ice-proof bonds with only a 72 hour cure.
AQ GA 7248	Aqueous	Approx. 40,000 cPs	Adheres to difficult to bond surfaces, and runs well on Kolbus and Muller Martini casing-in machines.
JELLY GUM			
AQ 4079	Jelly Gum	Approx. 100,000 cPs	Bottle labeling adhesive for picker plate equipment. Excellent non-crystallizing properties, high humidity resistance, high tack, and good spread-ability.
AQ 4106	Jelly Gum	Approx. 43,000 cPs	Bottle labeling adhesive for high speed rotary labelers and direct transfer equipment.
LIQUID			
L7195	Aqueous Acrylic Based Dispersion	75,000 cPs @ 77 °F	High tack, very fast set, clean machining. Very good adhesion to PET and heavily coated glass, good adhesion to treated PE and PP. Good cold flexibility.
L7222514	Water Based Adhesive	9,500 cPs @ 77 °F	Good humidity resistance. Usable after freezing; no speed of set. Dries quickly.
HOT MELT			
TM EM-377	Hot Melt Adhesive	600-1000 cPs @ 300 °F	High performance, low viscosity pressure sensitive labeling hot melt designed to run on roll or magazine fed labelers. It features aggressive tack, which patterns well with little adhesive applied.
TM EM-396C	Hot Melt Adhesive	860 cPs @ 300 °F	Wrap around labeling of PVC, HDPE & PET plastic bottles as well as glass bottles and metal cans with paper or poly labels, both pick up overlap applications. Recommended for roll fed and magazine fed labelers on carbonated and non-carbonated containers.

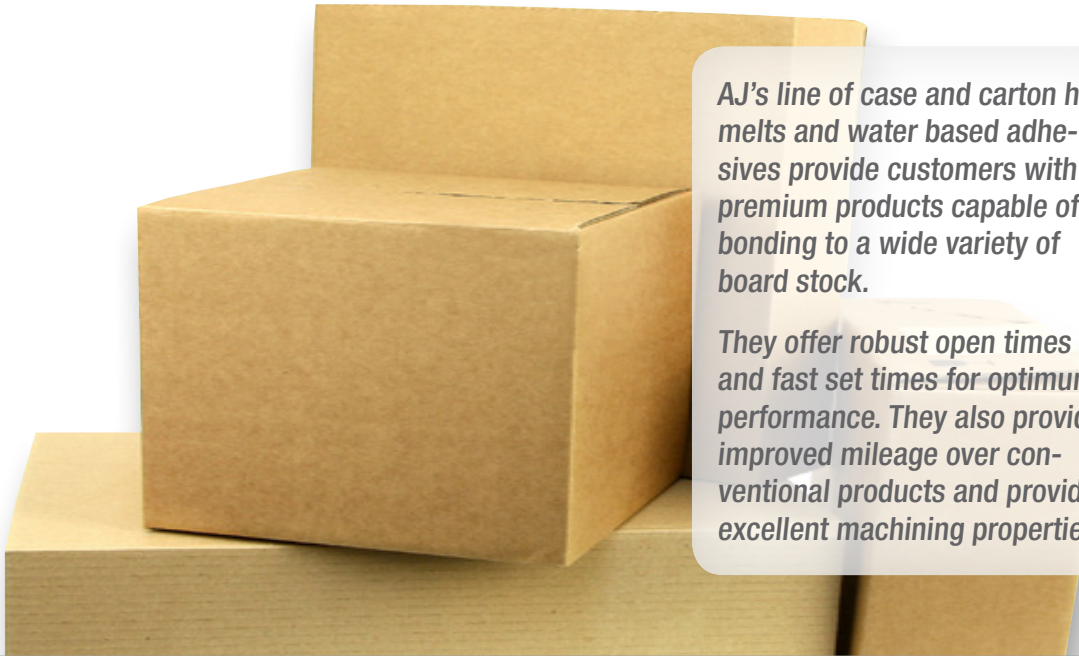
* INDICATES LEADING PRODUCT

(CONTINUED ON P. 5)

(CONTINUED FROM P. 4)

Product	Type	Viscosity	Description
HOT MELT (CONT'D)			
H277-331	Hot Melt Adhesive	475 cPs @ 200 °F	A hot pick-up cement for wrap around labeling to tin, glass or fiber containers. Excellent pick-up bond that cools to a brittle bond. Pick-up is smoother, faster and surer. Uniform spheres of hot pick-up cement.
TM EM-369	Hot Melt Adhesive	600 cPs @ 300 °F	Pressure sensitive hot melt suitable for the pick-up and overlapping station on container labelers. The low application temp. is specially designed for good machine-ability without damage to the shrink label. Developed for safe pick up and overlapping of hot containers or high storing conditions.
TM EM-115	Hot Melt Adhesive	200-400 cPs @ 300 °F	Tacky, low viscosity semi-pressure sensitive adhesive developed especially for the labeling industry. Features aggressive tack and adhesion to PET and glass bottles. Will bond poly and paper labels and produce fiber tear at low temperatures.
TM EM-4955	Hot Melt Adhesive	2300 cPs @ 300 °F	Good adhesion to glass, metal and PET containers. Also good adhesion to paper, most film and most foamed plastic label stocks.
H9569	Resin Based Formulation	315 cPs @ 300 °F	Hot melt adhesive used for bottle labeling applications. Offers low viscosity and good hot tack.

* INDICATES LEADING PRODUCT



AJ's line of case and carton hot melts and water based adhesives provide customers with premium products capable of bonding to a wide variety of board stock.

They offer robust open times and fast set times for optimum performance. They also provide improved mileage over conventional products and provide excellent machining properties.

CASE AND CARTON SEALING

Product	Type	Viscosity	Description
350 °F			
* AJ 1924	Hot Melt Adhesive	1100 cPs @ 350 °F	Leading packaging adhesive used for tray forming, and case and carton sealing. Good on glass, recycled cardboard, and some coated stocks.
* AJ 2476	Hot Melt Adhesive	950 cPs @ 350 °F	Freezer grade application offering high hot tack, balanced open time and fast set speed. Specifically engineered for freezer grade box beef.
AJ 3010	Hot Melt Adhesive	1200 cPs @ 350 °F	Leading conventional hot melt adhesive for case and carton sealing. This product features aggressive hot tack.
AJ 1922	Hot Melt Adhesive	1100 cPs @ 350 °F	Good on glass, recycled cardboard, and some coated stocks. Features good hot tack with excellent mileage and excellent cold temp performance.
AJ 1912	Metallocene Adhesive	875 cPs @ 350 °F	Engineered with DOW Affinity Metallocene. Excellent on glass, recycled cardboard, and some coated stocks. It offers good hot tack with excellent mileage and cold temperature performance.
AJ 3278	Hot Melt Adhesive	875 cPs @ 350 °F	Premium EVA with excellent thermal stability. Offers fast speed of set, and good hot tack. Provides a superior processing window and service temperature range.
M231	Hot Melt Adhesive	800-1375 cPs @ 350 °F	High quality packaging hot melt for difficult substrates as well as freezer applications.
TM-8060	Hot Melt Adhesive	800 - 1375 cPs @ 350 °F	High quality packaging hot melt for difficult substrates as well as freezer applications. Medium open time and will adhere to a wide variety of coated and uncoated stock. Performs well on all standard hot melt equipment.
TM-4622	Hot Melt Adhesive	685 cPs @ 375 °F 950 cPs @ 350 °F 1370 cPs @ 325 °F	Excellent adhesion to difficult board stock including recycled and high performance liners. Superior heat stability, low density and viscosity, great heat and cold balance.
TM 772C	Hot Melt Adhesive	720 cPs @ 375 °F 970 cPs @ 350 °F 1960 cPs @ 300 °F	Excellent adhesion to wide range of difficult substrates. Low density and low viscosity and outstanding heat resistance to high temp failures. Easy cleaning off metal rails.
TM-8368	Hot Melt Adhesive	800 - 1200 cPs @ 350 °F	Fast set speed allowing for short compression sections. Excellent hot tack, heat resistance, and clean machining

* INDICATES LEADING PRODUCT

(CONTINUED ON P. 7)

(CONTINUED FROM P. 6)

Product	Type	Viscosity	Description
350 °F (CONT'D)			
AJ 1918	Hot Melt Adhesive	940 cPs @ 350 °F	Lowest priced premium metallocene adhesive. Very heat stable product with excellent clean machining properties.
AJ 1920	Hot Melt Adhesive	1080 cPs @ 350 °F	High performance packaging adhesive featuring excellent heat resistance. Designed to low temperature conditions with aggressive bonding and high tack.
TM-8628	Hot Melt Adhesive	900 - 1300 cPs @ 350 °F	Features excellent hot tack. Very useful when sealing hot filled containers such as cheese
TM-8655	Hot Melt Adhesive	1400 - 2000 cPs @ 350 °F	Medium viscosity hot melt. Developed for case sealing and tray making. Good low temp performance.
LOW TEMPERATURE			
* AJ 4020	Hot Melt Adhesive	1050 cPs @ 250 °F	Leading lo-temp adhesive for high speed packaging lines. It offers fast set and bonds most substrates associated with case and carton sealing applications. It is light yellow in color and has a color gardener index of 2-3.
AJ 3428	Hot Melt Adhesive	850 cPs @ 275 °F	Reduced application temperature adhesive. Offers good hot tack and heat resistance.
AJ 4112	Hot Melt Adhesive	1200 cPs @ 250 °F	Low temp adhesive with added benefits of enhanced adhesion and stability over conventional hot melts. Bonds most substrates associated with case and carton applications.
H 1909	Hot Melt Adhesive	925 cPs @ 275 °F	Freezer grade low application temperature product. Offers a high level of hot tack, simplifying adherence to difficult substrates.
AJ 3734	Hot Melt Adhesive	950 cPs @ 275 °F	Reduced application temperature adhesive for freezer grade applications.
TM 134D	Hot Melt Adhesive	970 cPs @ 275 °F	Outstanding thermal stability to prevent char. Excellent adhesion to difficult board stock
COATINGS/TROUBLESHOOTERS			
AJ 1916	Hot Melt Adhesive	1325 cPs @ 350 °F	Extremely fast setting and very heat resistant hot melt used for case sealing, carton sealing and tray forming. It will give fiber tearing bonds very often in under a quarter of a second.
AJ 326	Hot Melt Adhesive	1250 cPs @ 350 °F	Premium light yellow colored adhesive that boasts excellent hot tack, excellent mileage and a broad range of low and high temperature resistance.

* INDICATES LEADING PRODUCT



AJ Adhesives supports a large line of book binding adhesives that are engineered and designed to adhere to a wide range of paper stocks, films, and bookcase materials.

AJ's book binding adhesives improve end of the line production while achieving optimal quality standards at the highest manufacturing speeds and the broadest range of temperatures.

BOOK BINDING/GRAPHIC ARTS

Product	Type	Viscosity	Description
SPINE ADHESIVES			
* AJ 8000	Hot Melt Adhesive	3850 cPs @ 275 °F	AJ 8000 is a low temperature bookbinding adhesive - bonds most substrates associated with bookbinding. Features reduced maintenance costs and parts replacement, increased safety, and reduced consumption.
* H1667B	Hot Melt Adhesive	5400 cPs @ 325 °F	Features good adhesion and non smearing on knives.
* TM-416C	Hot Melt Adhesive	3350 cPs @ 300 °F	Designed for applications at 275 °F (+/-) 15 °F. Offers excellent adhesion, low odor, good color, low energy use, reduced burn hazard, and less maintenance.
TM-791C	Hot Melt Adhesive	5150 cPs @ 275 °F	Offers excellent adhesion, low odor, and less maintenance. Has exceptional long open time, and still has fast set for short trim times
TM-685C	Hot Melt Adhesive	5225 cPs @ 275 °F	Offers excellent adhesion, low odor, good color, low energy use, reduced burn hazard, and less maintenance. Has exceptional long open time and fast set for short trim times under 1 minute
M 807	Hot Melt Adhesive	5500 cPs @ 350 °F	Slow setting hot melt adhesive formulated to have a flexible film with excellent adhesion to coated substrates
53-527M	Hot Melt Adhesive	7600 cPs @ 250 °F	Low temperature white spin book binding hot melt adhesive (White)
M 826	Hot Melt Adhesive	7000 cPs @ 350 °F	Preset binding hot melt exhibiting good adhesion to many difficult substrates. Will run on most binding equipment
HINGE ADHESIVES			
* TM 007A	Hot Melt Adhesive	850 cPs @ 350 °F	Hot melt lining, tight backing, tipping hinge adhesive
* H2790	Hot Melt Adhesive	750 cPs @ 300 °F	Resistant to creep, very good machining characteristics
* TM 1214	Hot Melt Adhesive	4500 cPs @ 300 °F	Very long open time hinge glue. Non PSA alternative.
TM-354B	Hot Melt Adhesive	800 cPs @ 350 °F	Non stringing semi PSA
TM-PUR 850A	Moisture Curing Hot Melt	6000 cPs @ 250 °F 3200 cPs @ 275 °F	One shot perfect and burst binding, hinging and tight backing. Can be applied by slot coater or teflon coated roll coater adapted for reactive hot melts.

* INDICATES LEADING PRODUCT

(CONTINUED ON P. 9)

(CONTINUED FROM P. 8)

Product	Type	Viscosity	Description
GENERAL PURPOSE			
AJ 6764	Hot Melt Adhesive	5800 cPs @ 350 °F	Amber adhesive developed for general purpose bookbinding applications
PM-850A	Moisture Curing Hot Melt	6000 cPs @ 250 °F	Moisture curing hot melt adhesive designed to provide high green strength and excellent adhesion to difficult paper stocks. It provides a fast cure rate and excellent lay flat.
TM-2580	Hot Melt Adhesive	6000 cPs @ 250 °F	Medium setting polyurethane reactive hot melt adhesive used for binding manuals and textbooks where excellent lay-flat properties are required.
TM-3365	Reactive Pre-polymer	1800 - 4200 cPs @ 250 °F	Provides good flexibility at high and low temperatures. The adhesive cures to its final bond strength within approximately 1-2 days. Good adhesion to PVC and Acetate-films.
UH-2271	Reactive Hot Melt	5000 cPs ± 500	Reactive hot melt polyurethane for bookbinding. Designed for perfect binding with very good lay-flat performance. Longer open time and higher tack give better performance.
33-1902	Formulated Emulsion	1400 cPs	Extremely fast set, tacky product with adhesion to difficult substrates.
AQ-1556	Formulated Polyvinyl Resin Emulsion	2500 cPs	Envelope back seam gum for hard to adhere surfaces such as DuPont Tyvek.
AQ-8028	Formulated Resin Emulsion	2200 cPs	Easy clean, excellent flow and adhesion, better recirculation during application process. Excellent pot stability.
PADDING			
★ TM 1124	EVA Hot Melt	6250 cPs @ 350 °F	Padding hot melt.
★ AQ CG 9176	High Performance Formulated Emulsion	Approx. 2000 cPs	High quality, fast setting, water resistant, glued lap adhesive, especially where good retack is required.
TIPPING APPLICATIONS			
★ TM 1214	Hot Melt Adhesive	4500 cPs @ 300 °F	Very long open time adhesive developed for hot melt lining, tight backing, tipping, and hinge glues.
★ TM 007A	Hot Melt Adhesive	850 cPs @ 350 °F	Hot melt lining, tight backing, tipping, hinge glue.
TM 003A	Hot Melt Adhesive	6,900 cPs @ 300 °F	Tipping adhesive for temporary bond for paper to book cover.
H5077	Hot Melt Adhesive	4,700 cPs @ 250 °F	Water white clear medium tack low stain adhesive used for peeling applications.
H5231	Hot Melt Adhesive	983 cPs @ 300 °F	Water white clear low tack low stain adhesive.
H5265	Hot Melt Adhesive	1330 cPs @ 325 °F	Clear low tack low stain adhesive that provides a peelable bond.
AJ 103-258	Hot Melt Adhesive	900-1300 cPs @ 300 °F	Economical clear medium tack adhesive.
AJ 1430	Hot Melt Adhesive	950 cPs @ 350 °F	Very low viscosity, peelable, low to moderate tack removable pressure sensitive adhesive. Formulated to provide negligible bleeding or staining on most types of paper substrates.
AJ 1424	Hot Melt Adhesive	2150 cPs @ 350 °F	Removable fugitive, low tack, low viscosity and a low bleeding pressure sensitive adhesive. Specifically formulated to provide minimal bleeding or staining on most types of paper substrates.
AJ 1574	Hot Melt Adhesive	950 cPs @ 350 °F	Premium grade, very low viscosity, peel-able, low to moderate tack removable pressure sensitive adhesive. Formulated to provide negligible bleeding or staining on most types of paper substrates.

★ INDICATES LEADING PRODUCT

AJ's line of specialty envelope adhesives are capable of bonding the most varied types of paper and films perfectly.

They can be relied upon for quick adhering, dependable closing, and the ability to remain fully functional after long storage periods. They have been engineered to withstand the assembly speed and capacity of the fastest application equipment.

ENVELOPE

Product	Type	Viscosity	Description
SEAL APPLICATIONS			
★ AQ 767 P	Formulated Resin Adhesive	Approx. 6500 cPs	Front seal gum with the best combination of gum box stability, remoistenable, lay-flat, re-moistening tack and humidity blocking resistance. Low VOC front seal gum. Improved adhesion to difficult stocks.
★ AQ 2093	Resin Re-moistening Adhesive	Approx. 10,000 cPs	Envelope front seal applications with excellent non-block and non-curl properties. Good glass and fast re-wet tack with good machining.
★ AQ 4110	Water Based Pressure Sensitive Emulsion	Approx. 2400 cPs	Very viscosity stable. Excellent coating characteristics. Dry film is pressure sensitive. Specialty window adhesive for carton manufacture.
★ COVINAX 169	Vinyl Acrylic	1600-3400 cPs @ 77 °F	Exhibits outstanding adhesion to most synthetic films, including treated and untreated polyethylene and polypropylene, Tyvek and cryovac.
★ AQ 6199	Formulated Rubber Latex	Approx. 150 cPs	Self seal rubber latex for envelopes and coatings on paper, board, etc. Peel-able tipping adhesive for mounting plastic ID cards to paper. Excellent machining.
★ TM-277 A	Hot Melt Adhesive	2000 cPs @ 300 °F	Fast setting product with excellent moisture activation for remoistenable applications. May be used for front seal envelope applications.
AQ-ENV-338P	Formulated Resin Adhesive	Approx. 7250 cPs	Dries to a glossy, light colored film with exceptionally fast re moistening speed. Excellent non-curl and adhesion. Very fast drying with low or no heat required. Good in hot humid conditions.
AQ-ENV-3405	Formulated Resin Adhesive	Approx. 6000 cPs	Dries to a glossy, light colored film with fast re moistening speed. Excellent lay flat with very fast drying. High resin content.
AQ-ENV-888L	Formulated Resin/ Dextrin Adhesive	Approx. 4000 cPs	New generation of front seal gums with the best combination of gum box stability, re-moisten ability, lay-flat, re moistening tack and humidity blocking resistance. Low viscosity.
AQ-ENV-2018	Resin Re-moistening Adhesive	Approx. 8500 cPs	Excellent gloss, excellent non-block and non-curl properties. Very fast re-wet tack and good machining.
AQ-200A	Resin Re-moistening Adhesive	Approx. 1300 cPs	Excellent non-block and non-curl properties. May also be used as an envelope seal gum. Good machining.
AQ-ENV-8640UV	Water Based Pressure Sensitive Adhesive	6500 cPs @ 76 °F	Exhibits very aggressive tack and can be utilized on all open-end equipment. Works best when applied by wheel or roller.

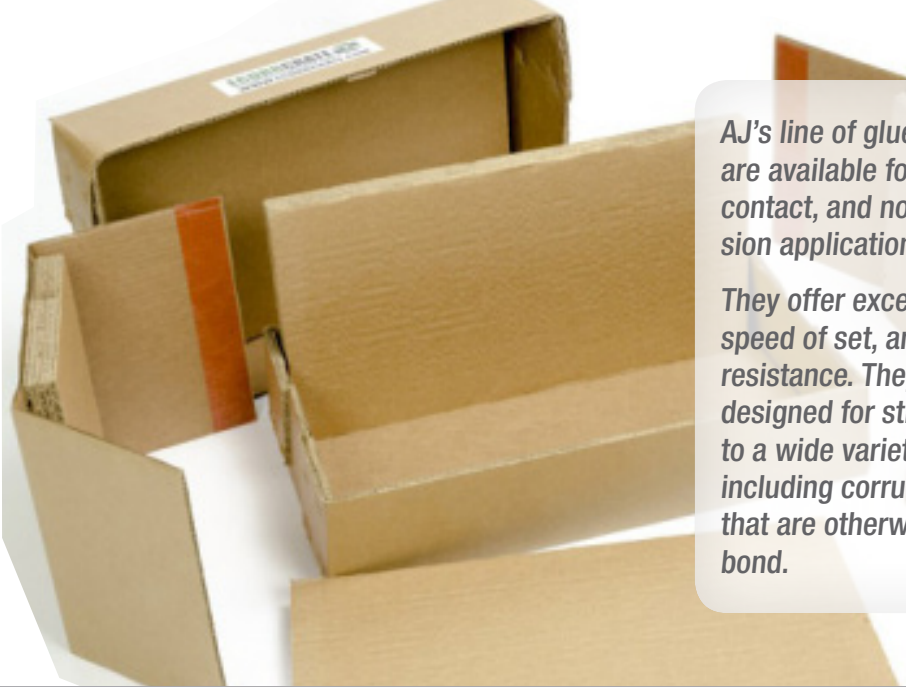
★ INDICATES LEADING PRODUCT

(CONTINUED ON P. 11)

(CONTINUED FROM P. 10)

Product	Type	Viscosity	Description
SEAL APPLICATIONS (CONT'D)			
AQ-ENV-7207UV	Water Based Pressure Sensitive Adhesive	6500 cPs @ 76 °F	Water based pressure sensitive adhesive designed as a "peel and seal". Exhibits very aggressive tack and can be utilized on all open-end equipment. Works best when applied by wheel or roller.
WINDOW APPLICATIONS			
*AQ-ENV 156A	Formulated Copolymer Resin Emulsion	Approx. 100 cPs	Excellent patch gum for high speed machines. Unique blend of high wet tack with excellent gum-box stability. Excellent for use on re-circulating equipment.
*AQ-ENV 4019	Envelope Window Patch Gum	Approx. 600 cPs	Performs well on conventional patching and HSP equipment. Very good gum box stability.
*AQ-ENV 591A	Formulated Resin Adhesive	Approx. 1000 cPs	Ideal for high speed adhesive when excellent gum-box stability is required. Blend of long open time, high adhesion, and excellent resistance to viscosity build up in glue pots.
AQ-ENV-4020	Formulated Resin Emulsion	Approx. 1500 cPs	Adheres polystyrene, Avpexine, and Dow DWF6001 to paper for use on envelopes and carton windows. Long open time, resistance to viscosity build up in glue pots.
AQ-ENV-275A	Formulated Copolymer Resin Emulsion	Approx. 1000 cPs	Excellent patch gum for high speed machines. Unique blend of high wet tack with excellent gum-box stability.
SEAM APPLICATIONS			
* AQ 3547	Formulated Envelope Back Seam Gum	Approx. 1500 cPs	Very clean machining with excellent non-throw, adhesion, and labeling resistance.
* AQ 349A	Resin Seam Gum	Approx. 225 cPs	Excellent cut-off and little build up on extruders. Very good set speed. Contains UV indicator. Very clean machining, performs well with small orifice nozzles.
AQ-ENV-3541	Formulated Envelope Back Seam Gum	Approx. 1000 cPs	Envelope back seam adhesive with clean machining, excellent adhesion, and humidity resistance. Runs well on high speed machines.
AQ-ENV-7603	Formulated Envelope Back Seam Gum	Approx. 2000 cPs	Very clean machining, short, non-throwing products even at high speeds. Excellent adhesion and humidity resistance.
AQ-ENV-3568	Vinyl Dex Open Gum	Approx. 2500 cPs	For use on Alkali-sized kraft or other more difficult to adhere paper stocks. Any general open-end applications.
AQ-ENV-618A	Resin Seam Gum	Approx. 350 cPs	Excellent cut-off and little build up on extruders as compared to current product line. Very good set speed.
AQ-ENV-4019	Envelope Window Patch Gum	Approx. 600 cPs	Performs well on conventional patching and HSP equipment. Very good gum box stability.
LIQUID - LATEX			
AQ-ENV-6199	Formulated Rubber Latex	Approx. 150 cPs	Self seal rubber latex for envelopes, and coatings on paper, board, etc. Peel-able tipping adhesive for mounting plastic ID cards to paper.

* INDICATES LEADING PRODUCT



AJ's line of glued-lap adhesives are available for use in wheel, contact, and non-contact extrusion application equipment.

They offer excellent tack, fast speed of set, and high water resistance. They have also been designed for strong adherence to a wide variety of substrates, including corrugated coatings that are otherwise difficult to bond.

GLUED LAP

Product	Type	Viscosity	Description
CONTACT EXTRUSION			
* AJ 3964	Vinyl Acetate Ethylene	8000 cPs @ 78 °F	Will adhere most gluable coatings, good adhesion on foam/chip board. Seam adhesive for higher speed paper bag machines. Laminating - 2000 cPs/Folding Carton - 500 cPs (non-contact extrusion)/ Glued Lap - 500 cPs (non-contact extrusion)
* C 2000	High Performance Formulated Emulsion	Approx. 1375 cPs	High quality, fast setting glued lap adhesive
* C 2100	Formulated Resin Emulsion	Approx. 1600 cPs	Manufacturer's joint for case and carton forming, and single face laminating
* C 2300	High Performance Formulated Emulsion	1650 mPa.s @ 22 °C	High quality, water resistant, fast setting general purpose packaging adhesive used particularly for glued lap applications where good tack is required.
AQ-763A	High Performance Formulated Emulsion	Approx. 1500 cPs	High quality, fast setting, glued lap adhesive. Very aggressive and excellent troubleshooter.
AQ-638A	High Performance Formulated Emulsion	Approx. 1650 cPs	High quality, fast setting glued lap adhesive. General purpose, good for uncoated board. Homo-polymer.
AQ-070A	High Performance Formulated Emulsion	Approx. 1300 cPs	High quality, fast setting, water resistant, glued lap adhesive, especially where good "retack" is required. Lead formulated PVA.
AQ-108A	High Performance Formulated Emulsion	Approx. 1650 cPs	High quality, fast setting, water resistant, glued lap adhesive, especially where good "retack" is required.
AQ-638B	High Performance Formulated Emulsion	Approx. 1650 cPs	High quality, fast setting glued lap adhesive. Improved adhesion, low cost, flexible bond line, co-polymer
AQ-034A	Formulated Resin Emulsion	Approx. 1600 cPs	Manufacturer's joint for case and carton forming, single face laminating. Lead formulated EVA.
AQ-144A	Formulated Resin Emulsion	Approx. 1600 cPs	Manufacturer's joint for case and carton forming, single face laminating. Lead formulated EVA.
AQ-197A	Formulated Resin Emulsion	Approx. 1600 cPs	Manufacturer's joint for case and carton forming, single face laminating. Lead formulated EVA.
AQ-318A	Formulated Resin Emulsion	Approx. 1600 cPs	Single face and solid paper or board laminating, in conjunction with the Aerobond foaming equipment.

* INDICATES LEADING PRODUCT

(CONTINUED ON P. 13)

(CONTINUED FROM P. 12)

Product	Type	Viscosity	Description
CONTACT EXTRUSION (CONT'D)			
AQ-775A	High Performance Formulated Emulsion	Approx. 1500 cPs	High quality, fast setting, glued lap adhesive. Blue color.
AQ-9012	High Performance Formulated Copolymer Emulsion Adhesive	Approx. 1300 cPs	Adhesive for contact extrusion, great "sticker" and handles foil and Michelman.
PVA/EVA HYBRID			
AQ-9176	High Performance Formulated Emulsion	Approx. 2000 cPs	High quality fast setting, water resistant, glued adhesive, especially where good "retack" is required. High viscosity.
NON-CONTACT EXTRUSION			
AQ-9170	Formulated Resin Emulsion Adhesive	Approx. 300 cPs	Contains UV Indicator, general packaging applications involving high machine speeds and/or difficult substrates where a high quality, tacky, fast setting product is needed. Specifically, folding carton applications using non-contact extrusion systems.
AQ-9060	Formulated Polyvinyl Emulsion Adhesive	Approx. 700 cPs	General packaging applications involving high machine speeds and/or difficult substrates where a high quality, tacky, very fast setting product is needed. Specifically, folding carton applications using non-contact extrusion systems.
AQ-636A	Formulated Emulsion Adhesive	Approx. 600 cPs	Clean machining high pressure extrusion product. Ideal for HHS units. Good recovery, low build product. Use for folding carton and glued lap applications.
AQ-5489MUV	Polyvinyl Resin Emulsion	Approx. 500 cPs	Extrusion adhesive for non-contact systems. Displays a good balance of tack, speed of set and water resistance while maintaining good spray characteristics. This product contains UV detection package for visibility under UV/Black light equipment.

* INDICATES LEADING PRODUCT



AJ's line of folding carton adhesives provide the customer with exceptional reliability and high performance for any folding carton line.

AJ's folding carton products deliver high wet-tack and fast set speed optimizing any manufacturing process. The quality of end-use is dependent upon the influence of the adhesive in its interaction with the substrate and AJ's products ensure reliable bonds on all surfaces.

FOLDING CARTON

Product	Type	Viscosity	Description
OPEN POT APPLICATIONS			
* AQ-034A	Formulated Emulsion	Approx. 9000 cPs	Level 3 adhesion version of 33-9833. Best in class adhesive with similar clean machining characteristics. Works well where a high adhesion, tacky, fast setting product is required.
* AQ-980A	Formulated Emulsion	Approx. 8500 cPs	High quality, very fast setting carton seal adhesive for use on difficult to adhere coated stocks. Compatible with UV detection systems.
LIQUID - EXTRUSION APPLICATIONS			
* AQ-9192	Formulated Emulsion	Approx. 750 cPs	High quality, medium-fast setting carton seal adhesive, for use on coated stocks.
* AJ 3964	Vinyl Acetate Ethylene	8000 cPs @ 78 °F	Will adhere most gluable coatings, good adhesion on foam/chip board. Seam adhesive for higher speed paper bag machines.
AQ-7007 UV	Resin Emulsion	400 cPs @ 76 °F	Low viscosity adhesive utilized for folding carton, case sealing and other paper to paper applications. Good balance of wet tack, speed of set and ultimate adhesion.
LIQUID - NON-CONTACT EXTRUSION APPLICATIONS			
* AQ 9170	Formulated Resin Emulsion	Approx. 300 cPs	Features improved machining characteristics and contains a UV indicator.
* AQ 5489	Polyvinyl Resin Emulsion	Approx. 500 cPs	New generation extrusion adhesive for non-contact systems. Displays a good balance of tack, speed of set and water resistance while maintaining good spray characteristics.
AQ-778A UV	Formulated Synthetic Emulsion Adhesive	Approx. 600 cPs	New generation extrusion adhesive designed for in non-contact systems. Displays a good balance of tack and speed of set while maintaining good application characteristics. Contains a UV detection package for product visibility under UV/Black light equipment.
AQ-230A	Formulated Emulsion Adhesive	Approx. 400 cPs	Used for general packaging applications involving high machine speeds and/or difficult substrates where a high quality, tacky, very fast setting product is needed.
AQ-9080	Formulated Copolymer Emulsion Adhesive	Approx. 650 cPs	High quality, tacky, very fast setting product is needed. Used for folding carton applications using non-contact extrusion systems. Excellent adhesion to poorly treated polyethylene.
AQ-715A	Formulated Emulsion Adhesive	Approx. 600 cPs	Good recovery, low build, and clean cut-off. Excellent adhesion properties to un-coated and many coated carton applications; good water resistance, above average heat and outstanding cold resistance.

* INDICATES LEADING PRODUCT

(CONTINUED ON P. 15)

(CONTINUED FROM P. 14)

Product	Type	Viscosity	Description
LIQUID - WHEEL/BOTTOM POT APPLICATIONS			
AQ-711C	Formulated Emulsion Adhesive	Approx. 5500 cPs	Clean machining product for wheel and bottom pot applications. Machining properties include stability, ideal transfer and good cut-off. Excellent adhesion properties to un-coated cartons.
AQ-1556	Formulated Polyvinyl Resin Emulsion	Approx. 2500 cPs	Envelope back seam gum for hard to adhere surfaces such as DuPont Tyvek.
AQ-0999T	Aqueous	Approx. 2000 cPs	Gives strong bonds to many coated stocks, including poly-coated SBS. Exhibits good initial wet tack and machines well on wheel and stencil applicators.
AQ-9184	High Performance Formulated Emulsion	Approx. 1800 cPs	High quality, medium-fast setting carton seal adhesive, for use on coated stocks.
AQ-034A	High Performance Formulated Emulsion	Approx. 9000 cPs	Level 3 adhesion version of 33-9833, with similar clean machining characteristics.
AQ-980A	High Performance Formulated Emulsion	Approx. 8500 cPs	High quality, very fast setting carton seal adhesive for use on difficult to adhere coated stocks. Compatible with UV detection systems.
HOT MELT TRAY FORMING APPLICATIONS			
AJ 326	Hot Melt Adhesive	1250 cPs @ 350 °F	Boasts excellent hot tack, excellent mileage and a broad range of low and high temperature resistance. Features a color gardener index of 3.
AJ 944	Hot Melt Adhesive	1400 cPs @ 350 °F	Premium light colored packaging adhesive used for tray forming applications. Features excellent hot tack and excellent mileage. Excellent adhesion in freezer to -26 °F.
AJ 961	Hot Melt Adhesive	1100 cPs @ 350 °F	EVA adhesive for tray forming applications. Good on glass, recycled cardboard and some coated stock. Good hot tack with excellent mileage. Excellent cold and hot temperature performance.
AJ 1112	Hot Melt Adhesive	1600 cPs @ 350 °F	Choice product for beef and poultry houses. Provides deep fiber tear on recycled cardboard and some coated stock. Great hot tack with excellent high and low temperature bond performance.
AJ 1912	Hot Melt Adhesive (Metalocene)	875 cPs @ 350 °F	Good on glass, recycled cardboard, and some coated stocks. Good hot tack with excellent mileage. Excellent cold and hot temperature applications.
AJ 1916	Hot Melt Adhesive	1325 cPs @ 350 °F	Extremely fast setting tray forming adhesive. It will give fiber tearing bonds very often in under a quarter of a second. It will bond most typical surfaces such as corrugated, SBS, SUS and fiberboard. Excellent low and high temperature bond performance.
AJ 1918	Hot Melt Adhesive	950 cPs @ 350 °F	Very heat stable product with excellent clean machining properties. Good high and low temperature bond performance. Excellent mileage. Has enhanced low temperature performance for most freezer applications on dry board.
AJ 1922	Hot Melt Adhesive	1100 cPs @ 350 °F	Good on glass, recycled cardboard, and some coated stocks. Good hot tack with excellent mileage. Excellent cold temperature performance combined with excellent performance in hot shipping conditions make this the hot melt of choice for corrugated packaging.
AJ 1924	Hot Melt Adhesive	1100 cPs @ 350 °F	Good on glass, recycled cardboard, and some coated stocks. Good hot tack with excellent mileage.

* INDICATES LEADING PRODUCT



AJ Adhesives offers a wide variety of bag converting adhesives providing customers with versatility in their application machines and processes.

AJ's bag converting adhesives achieve fast running speeds while improving the overall manufacturing process without compromising critical aesthetics and safety.

BAG CONVERTING

Product	Type	Viscosity	Description
LIQUID - SEAMING			
AQ-1200	Borated Dextrin Adhesives	Approx. 600 cPs	General packaging adhesive. Good for spray application and hand sealing.
AQ-1310	Formulated Polyvinyl Emulsion	Approx. 6000 cPs	General purpose when easy clean-up, good spread-ability, and strong wet tack are desired. Useful when consumer requires dilutable resin.
LIQUID - SEAM/SPOT			
AQ-1556	Formulated Polyvinyl Resin Emulsion	Approx. 2500 cPs	Envelope back seam gum for hard to adhere surfaces such as DuPont Tyvek. Provides versatile adhesion.
AQ-0271	Formulated Resin Emulsion	Approx. 2200 cPs	Used in general packaging applications - particularly where adhesion to difficult surfaces is required. Also suitable as high quality resin additive.
LIQUID - BOTTOMING			
AQ-0299	Starch Paste	Approx. 125000 cPs	Short, soft paste with slight flow, slow set and moderate tack. For RFU paper single ply, flow-able.
AQ-0261	Starch Paste	Approx.	Bag bottom paste.
AQ-9191	Formulated Resin Emulsion	Approx. 105000 cPs	Bag bottom/handle attachment.
AQ-1556	Formulated Polyvinyl Resin Emulsion	Approx. 2500 cPs	Envelope back seam gum for hard to adhere surfaces such as DuPont Tyvek. Provides versatile adhesion.
AQ-4110	Water Based Pressure Sensitive Emulsion	Approx. 2400 cPs	Very viscosity stable. Excellent coating characteristics. Dry film is pressure sensitive.
LIQUID - FILM LAMINATION			
77-34AL	Formulated Copolymer Emulsion	Approx. 3000 cPs	Adheres lightly treated polyethylene and polypropylene film to paper or board for various laminating applications.
33-608A	High Performance Formulated Copolymer Emulsion	Approx. 900 cPs	Provides adhesion of polyfilms to paper or board for various bag laminating applications.

* INDICATES LEADING PRODUCT

AJ Adhesives supports an extensive line of flexo-litho laminating adhesives providing customers with a wide selection of adhesives for paper and carton laminates.

AJ's line of laminating adhesives offer high setting speed, good lay-flat ability, low splashing, constant viscosity, long open time, easy cleaning, and excellent water proofing.



FLEXO-LITHO LAMINATING

Product	Type	Viscosity	Description
GENERAL PURPOSE LAMINATING APPLICATIONS			
* L 3000	Formulated Emulsion	Approx. 1200 cPs	Paper and board laminating adhesive, best used for single face and solid board laminating to litho or similar printed labels.
* AJ 3964	Vinyl Acetate Ethylene	8400 cPs @ 78 °F	Laminating resin adhesive that will adhere most glueable coatings and offers good adhesion on foam/chip board. Features clean machining, excellent wet-tack, dries clear, fast speed of set time, and high solids.
* CP 15	Dextrin	2000 cPs @ 75 °F	High performance dextrin type laminating adhesive exhibiting excellent machinability and good adhesion properties. Excellent for pot devin.
* AQ 5023M	Dextrin	2800 cPs @ 76 °F	Lay flat laminating adhesive where good machining, good adhesion and excellent lay flat are required.
AJ 18364	Water Based Adhesive	2500 cPs @ 75 °F	Used on laminators needing excellent lay flat, clean machining, and fast set.
LITHO/AUTOMATION			
AQ-067A	Formulated Hybrid Adhesive	Approx. 1000 cPs	High quality paper laminating adhesive where hold out and superior trim stability are needed. Designed for Automatan and similar laminating equipment.
AQ-117A	Dextrin Adhesive	Approx. 2000 cPs	Lay-flat laminating where good machining, good adhesion and excellent lay-flat are needed.
AQ-5020M	Dextrin Adhesive	2200 cPs @ 75 °F	Used for laminating paper to paper and for mounting printed labels onto corrugated, chipboard or foam-core. Popular choice for Automatan and other fast, automatic labelers.
AQ-1019	Dextrin Adhesive	Approx. 1750 cPs	Lay-flat laminating where good machining, high tack, good adhesion and excellent lay-flat are needed.
AQ-1020	Hot Melt Adhesive	Approx. 2800 cPs	Nitrate free lay-flat/label laminating. Superior lay-flat properties to standard dextrin laminating adhesives. Very clean machining with long range for wide labels.
AQ-6367 HUV	Polyvinyl Dispersion	1500 cPs @ 76 °F	Used for mounting printed labels onto corrugated board or chipboard in the manufacture of shipping cases and cartons. Very fast setting resin-type adhesive.
* AQ 1551	Fluid Emulsion	1200 cPs @ 76 °F	Lay flat laminating adhesive. Acid free version of 32-1523 type.

* INDICATES LEADING PRODUCT

(CONTINUED ON P. 18)

(CONTINUED FROM P. 5)

Product	Type	Viscosity	Description
LITHO/AUTOMATION (CONT'D)			
AJ 20	Dextrin	2000-2500 cPs	Litho laminating adhesive that offers easy handling, clean-up with water, long open time and good lay-flat.
AQ-724A	High Performance Formulated Emulsion	Approx. 1200 cPs	High quality, fast setting, laminating adhesive designed for single-face and solid board laminating. Good for Asitrade, Stock, and others.
SINGLE FACERS/ASITRADE			
AQ-724A	High Performance Formulated Emulsion	Approx. 1200 cPs	High quality, fast setting, laminating adhesive designed for single-face and solid board laminating. Good for Asitrade, Stock, and others.
AQ-0276	Formulated Resin Emulsion	Approx. 2200 cPs	Used for general packaging applications, particularly where adhesion to difficult surfaces is required. Also suitable as high quality resin adhesive.
AQ-150A	Formulated Resin Emulsion	Approx. 2000 cPs	General purpose laminating adhesive where hold out and superior foam stability is needed. Good for Asitrade, Stock, and others. Contains UV indicator.
BULK-BOX/HONEYCOMB			
AQ-724A	High Performance Formulated Emulsion	Approx. 1200 cPs	High quality, fast setting, laminating adhesive designed for single-face and solid board laminating. Good for Asitrade, Stock, and others.
AQ-070A	High Performance Formulated Emulsion	Approx. 1300 cPs	High quality, fast setting, water resistant, glued lap adhesive, especially where good "retack" is required.
AQ-034A	Formulated Resin Emulsion	Approx. 1600 cPs	Manufacturer's joint for case and carton forming, single face laminating.
AQ-9012	High Performance Formulated Emulsion	Approx. 1500 cPs	High quality, fast setting, water resistant, glued lap adhesive, especially where good "retack" is required.
SOLID FIBER/ARTIST BOARD			
AQ-724A	High Performance Formulated Emulsion	Approx. 1200 cPs	High quality, fast setting, laminating adhesive designed for single-face and solid board laminating. Good for Asitrade, Stock, and others.
AQ-208A	Formulated Emulsion Adhesive	Approx. 1500 cPs	Lay flat laminating adhesive.
AQ-575A	Formulated Resin Emulsion	Approx. 2000 cPs	Nip roller type application for paper and board laminating adhesive.

* INDICATES LEADING PRODUCT

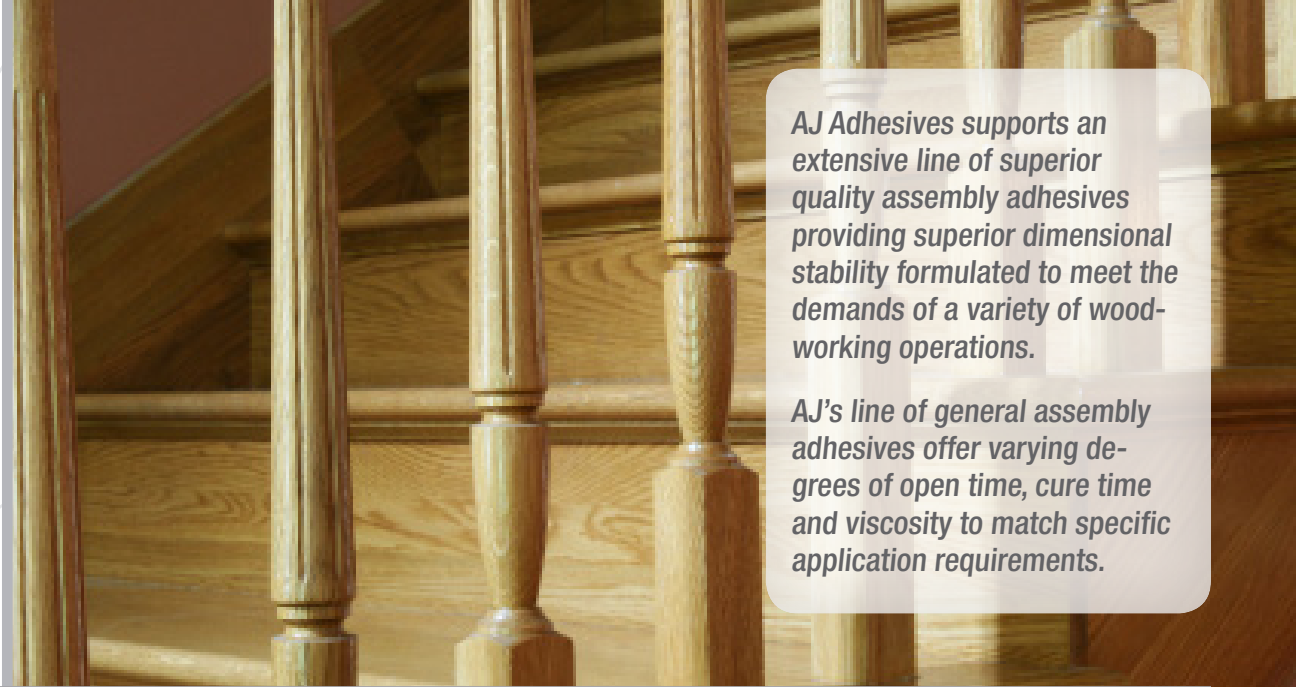
AJ's line of tube and core winding adhesives provide superior dimensional stability, core rigidity, and high crush values to paper tube and core manufacturers.

They can be used for both spiral and convolute winding, and will meet the adhesion requirements for most tube and core winding applications.

TUBE WINDING

Product	Type	Viscosity	Description
RESIN			
LAM 1000	Extended Resin	Approx. 2600-3000 cPs	Tube winding general purpose tube winding adhesive.
T1200	Formulated Polyvinyl Emulsion	Approx. 570 cPs	Tube winding adhesive when easy clean-up, good spray-ability, and strong wet tack are desired.
T1300	Formulated Emulsion	Approx. 1800 cPs	Features high wet tack, cleaner machining and easy spreading allowing very low application rates.
AQ-1293	Formulated Polyvinyl Emulsion	Approx. 2000 cPs	Tube winding adhesive. General purpose when easy clean-up, good spray-ability, and strong wet tack are required. Good tack, dilutable, low cost, and easy clean.
AQ-1294	Formulated Resin Emulsion	Approx. 570 cPs	Tube winding adhesive. General purpose when easy clean-up, good spray-ability, and strong wet tack are required. Good tack, dilutable, low cost, and easy clean.
32-1301	Hot Melt Adhesive	Approx. 1400 cPs	Tube winding adhesive. General purpose when easy clean-up, good spray-ability, and strong wet tack are required. Extended resin, improved machining for higher speed bag seam lines.
AQ-1357	Resin Adhesive	Approx. 2900 cPs	High performance, high speed winding, high adhesion, and aggressive.
AQ-1310	Formulated Polyvinyl Emulsion	Approx. 6000 cPs	Tube winding, case and carton sealing adhesive. General purpose when easy clean-up, good spread-ability, and strong wet tack are required. Useful when customers require a dilutable resin.
DEXTRIN			
AQ-1537	Borated Dextrin	Approx. 6500 cPs	Dextrin based product for spot seam for small bags, high tack for center or side seaming.

★ INDICATES LEADING PRODUCT



AJ Adhesives supports an extensive line of superior quality assembly adhesives providing superior dimensional stability formulated to meet the demands of a variety of wood-working operations.

AJ's line of general assembly adhesives offer varying degrees of open time, cure time and viscosity to match specific application requirements.

GENERAL ASSEMBLY

Product	Type	Viscosity	Description
WOOD ADHESIVE			
Assembly High Tack	Polyvinyl Acetate Emulsion	3000-4500 cPs @ 83 °F	Very fast setting for short clamp times. High solvent-resistance and good sand-ability.
Assembly T-2A	Polyvinyl Acetate Emulsion	13,000-19,000 cPs @ 83 °F	Fast setting, high viscosity adhesive. Great for general assembly.
Doorbond 200	Cross-linking Polyvinyl Acetate Emulsion	5700-8500 cPs @ 83 °F	Fast setting, one component flush door adhesive. Produces a water and heat resistant bond on various rail, stile and skin substrates.
Filter Fab 2000	Polyurethane Assembly	150-250 cPs @ 77 °F	Excellent durability. Good heat resistance with temperatures below 170 °F. Strong chemical resistance; room temperature cure in 3-5 minutes.
Multibond 1060	Cross-linking Polyvinyl Acetate Emulsion	3000-4000 cPs @ 60°F	Designed for use in high frequency, hot press and cold press applications, also well suited for variety of assembly gluing applications. Fast set rate, high solids content. Type II water-resistant bond.
Multibond 1080	Cross-linking Polyvinyl Acetate Emulsion	2000-4500 cPs @ 75 °F	Excellent water resistance. Low minimum use temperature and long assembly time. Moderately slow setting.
Multibond 2000	Cross-linking Polyvinyl Acetate Emulsion	3000-4300 cPs @ 70 °F	Very fast setting rate, viscosity stability and percent solids. Shelf stable, one component adhesive.
Titebond 50	Aliphatic Resin Emulsion	3000-4500 cPs @ 70 °F	Fast setting, aliphatic resin emulsion adhesive. Excellent creep and heat resistance, superior solvent-resistance, very low minimum use temperature, and excellent bond strength.
Titebond Poly-Urethane	Polyurethane	Approx. 8500 cPs	Versatile, professional-strength glue specifically formulated for multi-purpose applications.
Titebond Regular	Aliphatic Resin Emulsion	3000-5100 cPs	Excellent creep and heat resistance, superior solvent resistance, very low minimum use temperature, and excellent bond strength.
Titebond Slowset	Aliphatic Resin Emulsion	3000-4600 cPs @ 83 °F	Developed for applications which need a long assembly time between adhesive application and clamping. Heat and solvent resistance and good stand-ability.
Woodbond 285	Polyvinyl Acetate Emulsion	3400-4900 cPs @ 83 °F	Very fast setting, cost effective adhesive. Good spread-ability and its fast set allows for short clamp times.
Adhesive AB	Polyvinyl Acetate Emulsion	3000-4300 cPs @ 83 °F	High quality, long assembly time and produces a transparent, flexible bond. Excellent choice for bonding to many pre-finished surfaces.

★ INDICATES LEADING PRODUCT

(CONTINUED ON P. 21)

(CONTINUED FROM P. 20)

Product	Type	Viscosity	Description
WOOD ADHESIVE			
Assembly 8	Polyvinyl Acetate Emulsion	1300 - 2000 cPs	Low viscosity, fast setting polyvinyl emulsion adhesive. Its composition makes it easy to spread and allows for a short clamp time. Designed for automatic doweling, dovetail and general assembly applications. Sets fast to reduce assembly time, offers excellent strength and provides a translucent glue line.
Assembly 65	Polyvinyl Acetate Emulsion	3000 - 4200 cPs	Extremely fast setting, versatile and is widely used for assembly applications such as cabinets.
Assembly Griptite	Polyvinyl Acetate Emulsion	3000 - 4200 cPs	Moderately fast setting, allows for a long assembly time and can be used at temperatures as low as 40 °F.
Titebond Liquid Hide Glue	Natural Protein Emulsion	Approx. 4000 cPs	Requires no mixing, heating or stirring. Superior creep-resistance, offers excellent sand-ability and is unaffected by finishes. Sensitivity to moisture allows for easy disassembly of parts.
Titebond 35	Aliphatic Resin Emulsion	3000-4200 cPs @ 83 °F	Slower setting to allow for extended assembly times. One-component for cold pressing and assembly.

* INDICATES LEADING PRODUCT

AJ Adhesives supports an extensive line of high quality edge and face adhesives for use in radio frequency machines, presses, clamps, and clamp carriers.

AJ's line of edge and face adhesives are rigid enough to withstand the applied stresses of a variety of applications.

EDGE AND FACE

Product	Type	Viscosity	Description
WOOD ADHESIVE			
Advantage 160	Cross-linking Polyvinyl Acetate Emulsion	1700-4000 cPs @ 83°F	Excellent for finger jointing and extrusion applications. Good for radio frequency gluing as well as hot press and cold press operations. Low VOC's, high water resistance. Low minimum use temperature and translucent clear glue line.
Advantage 310	Cross-linking Polyvinyl Acetate Emulsion	2500-3700 cPs @ 83 °F	Proven performance in millwork applications. Excellent for lamination and edge and face gluing. Low VOC's and high water resistance.
Advantage 415	Cross-linking Polyvinyl Acetate Emulsion	2000-3700 cPs @ 83 °F	Developed especially for high durability applications. Can be used for finger jointing, edge gluing, hot pressing, cold pressing and radio frequency gluing.
Advantage 440 DEV	Cross-linking Polyvinyl Acetate Emulsion	2000-4300 cPs @ 83 °F	Two part cross-linking adhesive developed with low VOC's present. High performance adhesive for millwork applications. High water resistance
Assembly High Tack	Polyvinyl Acetate Emulsion	3000-4500 cPs @ 83 °F	Very fast setting for short clamp times. High solvent-resistance and good sand-ability.
Advantage 405	Cross-linking Polyvinyl Acetate Emulsion	1800-3800 cPs @ 83 °F	Performs well in millwork applications. Excellent for lamination and edge and face gluing. High water resistance, excellent pot-life.
Advantage EP-930	Polyvinyl Acetate Emulsion	4500-6500 cPs	Performs well on Millwork, low foam production, good spreader stability, good adhesion to laminated veneer lumber and other treated wood.
Advantage EP-925	Polyvinyl Acetate Emulsion	170-230 cPs	Two component, low foaming adhesive for applications requiring exceptional water, heat and solvent resistance. Good spreader stability.
Multibond 2000	Cross-linking Polyvinyl Acetate Emulsion	3000-4300 cPs	Shelf stable, very fast setting rate, viscosity stability, and high performance solids. Type II water resistant bond.
Multibond 4000 FF	Polyvinyl Acetate Emulsion	2250 - 3750 cPs	Formaldehyde free, one component adhesive. Designed for use with hardwood plywood veneered products that are expected to meet stringent emission standards.
Titebond 50	Aliphatic Resin Emulsion	3000 - 4500 cPs	Fast setting, excellent creep and heat resistance, superior solvent resistance, very low minimum use temperature, and excellent bond strength.
Titebond Imperial	Polyvinyl Acetate Emulsion Adhesive	2800-4000 cPs @ 83 °F	Most heat resistant aliphatic resin, moderately fast setting rate. Formulated for heat embossing. High solvent resistance.
Titebond Regular	Aliphatic Resin Emulsion	3000-5100 cPs	Excellent creep and heat resistance, superior solvent resistance, very low minimum use temperature, and excellent bond strength.

* INDICATES LEADING PRODUCT

(CONTINUED ON P. 23)

(CONTINUED FROM P. 22)

Product	Type	Viscosity	Description
WOOD ADHESIVE			
Assembly 8	Polyvinyl Acetate Emulsion	1300 - 2000 cPs	Low viscosity, fast setting polyvinyl emulsion adhesive. Its composition makes it easy to spread and allows for a short clamp time. Designed for automatic doweling, dovetail and general assembly applications. Sets fast to reduce assembly time, offers excellent strength and provides a translucent glue line.
Assembly 65	Polyvinyl Acetate Emulsion	3000 - 4200 cPs	Extremely fast setting, versatile and is widely used for assembly applications such as cabinets.
Assembly Griptite	Polyvinyl Acetate Emulsion	3000 - 4200 cPs	Moderately fast setting, allows for a long assembly time and can be used at temperatures as low as 40 °F.
Titebond Liquid Hide Glue	Natural Protein Emulsion	Approx. 4000 cPs	Requires no mixing, heating or stirring. Superior creep-resistance, offers excellent sand-ability and is unaffected by finishes. Sensitivity to moisture allows for easy disassembly of parts.
Titebond 35	Aliphatic Resin Emulsion	3000-4200 cPs @ 83 °F	Slower setting to allow for extended assembly times. One-component for cold pressing and assembly.

* INDICATES LEADING PRODUCT



AJ Adhesives supports an extensive line of wood laminating adhesives that provide increased open times, fast set times, and easy clean up.

AJ's line of wood laminating adhesives cover a variety of laminating applications including; panel-on-frame, veneer/solid core, and high pressure laminating.

WOOD LAMINATING

Product	Type	Viscosity	Description
GENERAL PURPOSE APPLICATIONS			
Advantage 415	Cross-linking Polyvinyl Acetate Emulsion	2000-3700 cPs @ 83 °F	Developed especially for high durability applications. Can be used for finger jointing, edge gluing, hot pressing, cold pressing and radio frequency gluing.
Advantage 310	Cross-linking Polyvinyl Acetate Emulsion	2500-3700 cPs @ 83 °F	Proven performance in millwork applications. Excellent for lamination and edge and face gluing. Low VOC's and high water resistance.
Advantage EP-925	Polyvinyl Acetate Emulsion	170-230 cPs	Two component, low foaming adhesive for applications requiring exceptional water, heat and solvent resistance. Good spreader stability.
Doorbond 200	Cross-linking Polyvinyl Acetate Emulsion	5700-8500 cPs @ 83 °F	Fast setting, one component flush door adhesive. Produces a water and heat resistant bond on various rail, stile and skin substrates.
Multibond EP-930	Polyvinyl Acetate Emulsion	4500 - 6500 cPs	Experimental emulsion polymer isocyanate system developed for improved radio frequency conductivity. Good spreader stability and low foam production when compared with traditional EPI adhesives.
Multibond MX-90	Cross-linking Polyvinyl Acetate Emulsion	2500-4000 cPs @ 83 °F	One part cross-linking adhesive developed for hot press laminating. Water resistant, bleed through protection, and offers robust operating parameters in a variety of plant conditions.
Laminating 6W	Polyvinyl Acetate Emulsion	3800-5500 cPs @ 83 °F	Moderately slow-setting adhesive for cold pressing veneers to a variety of core materials. Formulated to reduce the risk of bleed through on porous veneers.
Multibond SK-8	Cross-linking Polyvinyl Acetate Emulsion	1900-8000 cPs @ 77 °F	Highly water resistant adhesive formulated for the manufacture of skateboards in cold press operations. Unique polymer forms a strong glue line that gives skateboards firmness and responsiveness.
Multibond 2000	Cross-linking Polyvinyl Acetate Emulsion	3000-4300 cPs	Shelf stable, very fast setting rate, viscosity stability, and high performance solids. Type II water resistant bond.
Multibond 2015	Cross-linking Polyvinyl Acetate Emulsion	3000-4300 cPs @ 83 °F	Developed for a wide range of laminating. Highly water resistant and offers additional protection from bleed-through on veneers.
Multibond 2025	Cross-linking Polyvinyl Acetate Emulsion	3600-5000 cPs @ 83 °F	Water resistant and offers additional protection from bleed-through on veneers. Has a slower setting speed to allow for longer lay up times.
Multibond 3215	Cross-linking Polyvinyl Acetate Emulsion	3500-5500 cPs @ 83 °F	Specially formulated with an additive that allows for easier clean-up on clamping and pressing equipment than traditional PVA's. It is highly water resistant and offers additional protection from bleed-through on veneers.

* INDICATES LEADING PRODUCT

(CONTINUED ON P. 25)

(CONTINUED FROM P. 24)

Product	Type	Viscosity	Description
GENERAL PURPOSE APPLICATIONS (CONT'D)			
Multibond 4000 FF	Polyvinyl Acetate Emulsion	2250 - 3750 cPs	Formaldehyde free, one component adhesive. Designed for use with hardwood plywood veneered products that are expected to meet stringent emission standards.
Multibond 2005	Cross-linking Polyvinyl Acetate Emulsion	3000-4300 cPs	Formulated to give more working time and better bleed through protection than Multibond 2000.
Covinax 370-01	Vinyl Acrylic	2000-3000 cPs @ 77 °F	It exhibits very aggressive tack after drying. The cellulosic colloid, which is the primary stabilizer in Covinax 370-01, imparts a thixotropic rheology to the wet polymer. It also improves the water resistance of the dry film. Covinax 370-01 can be coated successfully on roll coaters, or it can be extruded in beads.
Titebond Quickset 2000	Vinyl Acetate Ethylene Copolymer Emulsion	3000 - 6550 cPs	Water based adhesive designed to bond HPL to particleboard and fiberboard. Fast setting adhesive that is suitable for post forming applications when it is sprayed or applied in-line with a post-former and immediately processed.
Willbond 10	Polyvinyl Acetate Emulsion	3000 - 4500 cPs	Cost effective, fast setting adhesive. It can be used at temperatures as low as 35°F and allows for a short clamp time. Willbond 10 is primarily intended for general assembly and selected laminating applications.
X-683 EXP	Polyvinyl Acetate Emulsion	3200 - 6550 cPs	Excellent in heated nip roll and dead stack operations. Can be cold pressed. Great green strength and tensile strength. Formaldehyde-free.
AJ 780 B	Elastomeric Contact Adhesive	100 - 200 cPs	Sprayable or brushable elastomeric contact adhesive formulated for adhering supported vinyl to coated finishes and laminates to wood, metal, etc.

* INDICATES LEADING PRODUCT



AJ Adhesives supports an extensive line of finger joint adhesives, each designed for a particular end-use requirement.

AJ's line of finger joint adhesives offer water resistant bonds, excellent catalyzed pot life and are capable of being run on radio frequency applications.

FINGER JOINTING

Product	Type	Viscosity	Description
Advantage 160	Cross-linking Polyvinyl Acetate Emulsion	1700-5300 cPs @ 83 °F	Highly water resistant. Good catalyzed pot life and ideal for finger jointing, edge gluing, radio frequency applications and hot pressing.
Advantage 310	Cross-linking Polyvinyl Acetate Emulsion	2500-3700 cPs @ 83 °F	Proven performance in millwork applications. Excellent for lamination and edge and face gluing in radio frequency equipment. Low VOC's, high water resistance.
Advantage 425	Cross-linking Polyvinyl Acetate Emulsion	2000 - 3000 cPs	Shear thinning rheology for easy application and a low minimum use temperature.
Advantage 415	Cross-linking Polyvinyl Acetate Emulsion	2000-3700 cPs @ 83 °F	Two part cross-linking polyvinyl adhesive developed especially for high durability applications.
Advantage 440 DEV	Cross-linking Polyvinyl Acetate Emulsion	2000-4300 cPs @ 83 °F	Two part cross-linking polyvinyl acetate emulsion adhesive developed with low VOC's present.
Multibond EZ-2	Cross-linking Polyvinyl Acetate Emulsion	2500-4000 cPs @ 83 °F	One part cross-linking polyvinyl acetate emulsion adhesive developed with a low minimum use temperature for use in a wide variety of plant conditions.
Multibond 2000	Cross-linking Polyvinyl Acetate Emulsion	3000-4300 cPs	Shelf stable, very fast setting rate, viscosity stability, and high performance solids. Type II water resistant bond.
Woodbond 1910	Cross-linking Polyvinyl Acetate Emulsion	4400 - 6800 cPs	One part polyvinyl emulsion which has met the requirements of the ASTM D-5572 Dry Use standard. Offers excellent handling properties, high heat resistance, and easy extrusion.
ReactITE 8243 DEV	Polyurethane Adhesive	2400 - 5600 cPs	One component, moisture curing adhesive designed for finger jointing applications. It is a 100% solids adhesive that eliminates the VOC's and waste associated with many traditional adhesives. Requires no mixing.

* INDICATES LEADING PRODUCT

AJ Adhesives' selection of industrial canister pressurized spray adhesive system is responding to the needs and desires of adhesive users worldwide.

AJ's aerosol adhesives have been engineered to bond a variety of substrates with temporary or permanent bonds. They also feature excellent green strength and water resistance.

INDUSTRIAL CANISTER & AEROSOL ADHESIVES

Product	Type	Description
P302	Canister Adhesive Quin Global	TensorGrip P302 is designed to be a versatile, safe and reliable adhesive. With superior strength, yet an eversoft bondline, it's the perfect match for foam, insulation, laminate and more.
P307	Canister Adhesive Quin Global	TensorGrip- Multi-purpose contact adhesive that effectively bonds a vast range of substrates while maintaining compliance with stringent California VOC requirements (SCAQMD Rule 1168). TensorGrip P307 is aggressive and versatile, lending itself to bonding flexible and porous materials with ease.

Product	Type	Description
313B	Fast Tack Upholstery Adhesive	Formulated for use in the foam and fabric trade for quick, tack, strong bond and a soft glue line. Works well to affix urethane foam, fabric and paper to themselves or to metal, wood, etc.
323B	Foam and Fabric Adhesive	Formulated for use in the foam and fabric trade for a quick tack, strong bond and a soft glue line. Works well to affix urethane foam, fabric and paper to themselves, or to metal, wood, etc. May be used on supported vinyls.
373	High Performance Adhesive	Formulated to exhibit fast, aggressive tack with low soak-in for long lasting bonds, on such substrates as foam, cloth, felt, cardboard, and paper. Excellent for a variety of jobs.
AJ 780B	Contact Cement & Trim Adhesive	Sprayable or brushable elastomeric contact adhesive formulated for adhering supported vinyl to coated finishes and laminates wood, metal, etc. Strength continues to increase for weeks.
300	General Purpose Spray Adhesive	Formulated to bond paper, cardboard, fabric, leather, foil, fiberglass to metal, wood, and a variety of other substrates. Useful in screen print, pool table, and sewing. Offers quick tack.
365	Hi-Bond Strength Spray Adhesive	Formulated to bond dissimilar substrates subjected to occasional thermal stress. 365 is both fast to tack and fast to develop green strength.
393	Trim & Laminating Adhesive	Formulated to bond substrates that require either high bond strength and/or need elevated temperature resistance. Exhibits green strength and water resistance.
363B	High Strength Fast Tack Adhesive	Formulated to bond paper, cardboard, fabric, leather, foil, fiberglass to metal, wood and a variety of other substrates. Designed for applications by low-pressure spray equipment.
L-8695B	Foam and Fabric Adhesive	Offers quick tack, strong bond and a soft glue line. Works well to affix urethane foam, fabric and paper to themselves, or to metal, wood, etc.

AJ's line of hot melt glue sticks have been formulated for use in almost any application, on any material.

They offer fast or slow set with a wide temperature application range. Additionally, they offer good heat and cold resistance, and ice resistance on most applications.

HOT MELT GLUE STICKS

Product	Viscosity	Temperature	Description
ST11	10,600 ± 500 cPs @ 350 °F	350 ° - 375 °F	Formulated as a clear drying, general purpose hot melt. Suggested for uses with wood, corrugated, and some plastics.
ST39	1,200 ± 100 cPs @ 350 °F	340 ° - 375 °F	Formulated as a fast setting hot melt glue stick, which has good heat and cold resistance. Used for application with paper and corrugated.
ST51	2,500 ± 300 cPs @ 350 °F	350 ° - 375 °F	Formulated as a light amber colored, general purpose hot melt. Suggested uses include case & carton seal and general purpose packaging applications.
ST74	1,400 ± 100 cPs @ 350 °F	250 ° - 375 °F	Dual temperature, medium to slow setting hot melt glue stick, which offers good cold resistance. May be used for freezer applications.
ST155	5,450 ± 500 cPs @ 350 °F	350 °F - 375 °F	Clear drying, general purpose hot melt. Used with wood, corrugated, upholstery, and some plastics.
ST247	Approx. 11,000 cPs	350 ° - 375 °F	Developed to adhere difficult to bond substrates including plastics, cellulose, wood, and many other dissimilar substrates. Excellent flexibility.
ST170	1,950 ± 150 cPs @ 350 °F	350 ° - 400 °F	Light amber colored, medium setting hot melt glue stick with aggressive tack.
ST16	14,000 ± 500 cPs @ 350 °F	350 ° - 375 °F	Transparent, clear drying, general purpose hot melt adhesive.
ST213	11,000 ± 2000 cPs @ 350 °F	340 ° - 375 °F	Opaque, white colored, slow to medium setting hot melt glue stick.
ST19	4,200 ± 420 cPs @ 350 °F	248 ° - 265°F	Frosty, white clear, drying general purpose low temperature hot melt.
ST220	8,500 ± 10% cPs	340 ° - 375 °F	Translucent, white colored, medium setting hot melt glue stick. Bonds multiple substrates including plastic, wood, paper, metal, and upholstery.
Versatac	Approx. 4800 cPs	380 °F - 420 °F	Amorphous hot melt adhesive developed for difficult to bond substrates with high performance requirements. Remains tough in elevated temperatures with good low temperature flexibility.

AJ Adhesives offers a complete line of engineered structural adhesives consisting of no mix structurals, UV curables, one and two part epoxies, and two-part methacrylates.

These products can be used in a diverse range of assembly applications including bonding, sealing, coating, tacking, potting and encapsulating.

CYANOACRYLATES

Product	Strength	Viscosity	Cure Speed	Temperature	Description
RP SERIES - RUBBER & PLASTIC BONDING					
RP-5	2700/4300	5 cPs	< 5 Sec/8 Hrs.	-65 ° to +200 °F	General purpose instant adhesives ideal for rubber and plastic bonding. Versatile product line offering a complete range of viscosities and cure times.
RP-45	2700/4300	45 cPs	< 10 Sec/8 Hrs.	-65 ° to +200 °F	
RP-100	2700/4300	100 cPs	< 8 Sec/8 Hrs	-65 ° to +200 °F	
RP-500	2700/4300	500 cPs	< 10 Sec/8 Hrs.	-65 ° to +200 °F	
RP-1000	2700/4300	1000 cPs	< 15 Sec/8 Hrs.	-65 ° to +200 °F	
RP-1500	2700/4300	1500 cPs	< 15 Sec/8 Hrs	-65 ° to +200 °F	
RP-2000	2700/4300	2000 cPs	< 15 Sec/8 Hrs.	-65 ° to +200 °F	
SI SERIES - SURFACE INSENSITIVE					
SI-120	2800/4200	120 cPs	< 8 Sec/8 Hrs	-65 ° to +200 °F	Used in applications that require exceptionally fast cure speeds, difficult to bond surfaces, and acidic surfaces.
SI-500	2800/4200	500 cPs	< 8 Sec/8 Hrs	-65 ° to +200 °F	
SI-1000	2800/4200	1000 cPs	< 8 Sec/8 Hrs	-65 ° to +200 °F	
SI-3200	2800/4200	3200 cPs	< 10 Sec/8 Hrs	-65 ° to +200 °F	
FS SERIES - FAST SETTING					
FS-30	2700/4200	30 cPs	< 2.5 Sec/4Hrs.	-65 ° to +200 °F	Used where low moisture conditions exist and/ or exceptionally fast fixture times are desired. Bonds to a wide range of materials.
FS-500	2700/4200	500 cPs	< 5 Sec/4 Hrs.	-65 ° to +200 °F	
FS-1000	2700/4200	1000 cPs	< 7.5 Sec/4 Hrs.	-65 ° to +200 °F	
FS-2000	2700/4200	2000 cPs	< 7.5 Sec/4 Hrs.	-65 ° to +200 °F	
FS-4000	2700/4200	4000 cPs	< 7.5 Sec/4 Hrs.	-65 ° to +200 °F	
TS SERIES - CLEAR, TOUGHENED INSTANT ADHESIVES					
TS-300	3750	300 cPs	< 10 sec/8 Hrs.	-65 ° to +250 °F	Excellent impact resistance and thermo-cycling properties. Ideal for bonding dissimilar materials on a wide range of surfaces.
TS-800	3750	1000 cPs	< 15 sec/8 Hrs.	-65 ° to +250 °F	
TS-2400	3750	4000 cPs	< 18 Sec/8 Hrs.	-65 ° to +250 °F	
TS-4000	3750	10000 cPs	< 20 Sec/8 Hrs.	-65 ° to +250 °F	

(CONTINUED ON P. 30)

(CONTINUED FROM P. 29)

Product	Strength	Viscosity	Cure Speed	Temperature	Description
HT SERIES - HIGH TEMPERATURE CYANOACRYLATES					
HT-5	2700/4200	5 cPs	< 7 Sec/8 Hrs.	-60 ° to +275 °F	Excellent high end temperature resistance. Ideal for applications that have a high degree of temperature cycling and/or extended operation at elevated temperatures.
HT-30	2700/4200	30 cPs	< 12 Sec/8 Hrs.	-60 ° to +275 °F	
HT-100	2700/4200	100 cPs	< 14 Sec/8 Hrs.	-60 ° to +275 °F	
HT-500	2700/4200	500 cPs	< 14 Sec/8 Hrs.	-60 ° to +275 °F	
HT-1000	2700/4200	1000 cPs	< 18 Sec/8 Hrs.	-60 ° to +275 °F	
HT-1500	2700/4200	1500 cPs	< 18 Sec/8 Hrs.	-60 ° to +275 °F	
HT-2400	2700/4200	2400 cPs	< 18 Sec/8 Hrs.	-60 ° to +275 °F	
HT-4000	2700/4200	4000 cPs	< 20 Sec/8 Hrs.	-60 ° to +275 °F	
MG SERIES - MEDICAL GRADE INSTANT ADHESIVES					
MG-5	2700/4300	5 cPs	< 5 Sec/8 Hrs.	-65 ° to +200 °F	Medical grade instant adhesives. These products have USP Class VI Certification and are used in assembling medical devices.
MG-30	2700/4300	30 cPs	< 10 Sec/8 Hrs.	-65 ° to +200 °F	
MG-100	2700/4300	100 cPs	< 10 Sec/8 Hrs.	-65 ° to +200 °F	
MG-500	2700/4300	500 cPs	< 10 Sec/8 Hrs.	-65 ° to +200 °F	
MG-1000	2700/4300	1000 cPs	< 15 Sec/8 Hrs.	-65 ° to +200 °F	
MG-1500	2700/4300	1500 cPs	< 15 Sec/8 Hrs.	-65 ° to +200 °F	
MG-2400	2700/4300	2400 cPs	< 15 Sec/8 Hrs.	-65 ° to +200 °F	
MG-3200	2700/4300	3200 cPs	< 15 Sec/8 Hrs.	-65 ° to +200 °F	
MG-4000	2700/4300	4000 cPs	< 15 Sec/8 Hrs.	-65 ° to +200 °F	

AJ's cyanoacrylates have been engineered to achieve structural bonds with excellent results on difficult to bond substrates. Additionally they possesses exceptional bond strength, with excellent aging and weathering characteristics.

AJ Adhesives offers a complete line of engineered structural methacrylates offering a wide range of versatility in meeting your application requirements.

AJ's methacrylates have been engineered to provide a unique balance of tensile, shear, and peel strength, they assure maximum performance in assemblies that see stress, shock, and impact.



METHACRYLATES

Product	Strength	Viscosity	Temperature	Description
MP 5300 SERIES - MAXIMUM PERFORMANCE UV CURABLES				
MP-53301	4000 psi	200 cPs	-60 ° to +350 °F	Ideal for tight fitting plastic components, PVC tubing, polycarbonate. Creates flexible joint when cured.
MP 5400 SERIES - MAXIMUM PERFORMANCE EPOXIES				
MP-5401	6770 psi	Paste	-40 ° To 400 °F	One part, heat cure, forms a tough durable bond. Excellent high performance at elevated temps and superior sag control.
MP-5405	2000-4000 psi	12,500 cPs	-60 ° to +250 °F	General purpose fast setting, 5 minute work life epoxy. Forms a rigid bond, machinable, clear, flow-able, low odor material.
MP-54110	2000-4000 psi	45,000 cPs	-60 ° to +250 °F	Fast curing, flexible, excellent weather resistance, bonds well to glass, metal, and plastic. Resist fuel and solvent environments, with good impact resistance.
MP-54125	2000-4000 psi	48,000 cPs	-60 ° to +250 °F	Good peel strength, higher temp resistance, medium open time for part adjustment and alignment.
MP-54190	3300-4000 psi	15,000 cPs	-60 ° to +250 °F	Long work life, with good peel strength. Maximum adjustment and positioning time.
MP-54270	1800-3000 psi	20,000 cPs	-60 ° to +250 °F	Potting compound for electronic applications. Non corrosive material, with good work life.
MP-54421	4000-5000 psi	43,000 cPs	-60 ° to +250 °F	High performance epoxy, excellent shear and peel strength. High viscosity for maximum gap filling.
MP-54460	4000-5000 psi	40,000 cPs	-60 ° to +250 °F	High performance epoxy, high peel and shear strength. Longer work life.
MP-5400	6400 psi	Paste	-40 °F to +400 °F	One part, heat cure, non-sag, structural adhesive. Ideal for bonding magnets, steel, aluminum, glass, some plastics, etc.
MP-5401	6770 psi	Paste	-40 °F to +400 °F	One part, heat cure, forms a tough, durable bond. Excellent high performance at elevated temperatures and superior sag control.
MP-5430	2000-4000 psi	13,000 cPs	-60 ° to +250 °F	General purpose, 20 minute worklife. Amber color, forms a rough, rigid bond.
MP-54750	7500 psi	12000 cPs	-60 ° to +250 °F	Versatile epoxy used for bonding and potting applications. Excellent resistance to water, acids, bases, and most organic solvents.

(CONTINUED FROM P. 31)

Product	Viscosity	Temperature	Description
MP 5500 SERIES - MAXIMUM PERFORMANCE METHACRYLATES			
MP-55300	Non-Sag	-55 °F to 225 °F	General purpose used for bonding plastics and metal components. Fast cure time for high speed assembly.
MP-55305	Non-Sag	-55 °F to 225 °F	High impact resistance for metals and plastics. Tough, flexible adhesive with a fast cure time for high speed assembly.
MP-55310	120,000 cPs	-55 °F to 225 °F	Excellent metal bonder with good results on plastics as well. Medium cure speed for part positioning and adjustment.
MP-55330	Non-Sag	-55 °F to 225 °F	High impact, maximum flexibility and elongation. High tensile shear strength. Fast cure speed.
MP-55350	Non-Sag	-55 °F to 225 °F	Long open time with good work life. Bonds well to most plastics, composites, and metals.
MP-55420	Non-Sag	-55 °F to 225 °F	High performance bonding, metal, aluminum, composite materials, FRP, wide range of plastics. Tough durable bonds with excellent aging and weathering properties.

AJ's methacrylates possess excellent resistance to solvents, salt, humidity, acids, and caustics, with outstanding temperature cycling capability.

AJ Adhesives offers a complete line of anaerobic adhesives/sealants capable for thread-locking, threadsealing, retaining, and gasketing applications.

AJ's anaerobics are available in different strengths, cure times, and viscosities to meet any specific application requirements.



ANAEROBICS

Product	Viscosity	Temperature	Description
THREAD LOCKERS			
TORQUE 21 TL	200 cPs LT	-60 °F to 350 °F	Low strength thread-locking, low-viscosity, for small screws, easy disassembly.
TORQUE 22 TL	1200 cPs MT	-60 °F to 350 °F	Low strength thread-locking. Ideal for small screws, 1/4" and smaller. Controlled lubricity for accurate clamp loading. Easy disassembly.
TORQUE 41 TL	200 cPs MT	-60 °F to 350 °F	Medium strength thread-locking. Low viscosity for fine tolerances and small diameter fasteners.
TORQUE 42 TL	1200 cPs MT	-60 °F to 350 °F	General purpose, medium strength, removable. Ideal for fasteners 3/4" or smaller. Controlled lubricity, for accurate clamp loading.
TORQUE 43 TL	5000 cPs MT	-60 °F to 350 °F	Medium strength, high viscosity. Improved oil resistance, larger diameter fasteners, removable.
TORQUE 62 TL	3500 cPs MT	-60 °F to 350 °F	High strength, permanent thread-locking. High lubricity for easy assembly. Rapid handling strength, excellent resistance to extreme chemical and environmental conditions.
TORQUE 71 TL	500 cPs MT	-60 °F to 350 °F	High strength, permanent thread-locking. Ideal for fasteners up to 1"
TORQUE 72 TL	9000 cPs MT	-60 °F to 450 °F	High strength, permanent thread-locking. Excellent high temperature properties 450° F.
TORQUE 77 TL	7000 cPs MT	-60 °F to 350 °F	High strength, permanent thread-locking. Higher viscosity for diameters over 1'
TORQUE 90 TL	12 cPs LT	-60 °F to 350 °F	High strength, wicking grade. Ideal for post application to preassembled fasteners. Penetrates threads by capillary action. Secures screws, bolts, seals welds, porous metal parts
THREAD SEALERS			
TORQUE 154	2,500 cPs	-60 °F to 350 °F	Refrigerant sealant. Excellent solvent resistance. For pipes up to 3" in diameter. Packaged in: 50 mil bottle, 250 mil bottle, and 1 liter container.
TORQUE 165	300,000 cPs	-60 °F to 350 °F	Controlled strength pipe sealant for easy disassembly. General purpose, instant sealing. Packaged in: 50 mil tube, 250 mil tube, 1 liter container, 75 mil accordion, and 125 mil accordion

(CONTINUED ON P. 34)

(CONTINUED FROM P. 33)

Product	Viscosity	Temperature	Description
THREADSEALERS (CONT'D)			
TORQUE 165	300,000 cPs	-60 °F to 350 °F	Controlled strength pipe sealant for easy disassembly. General purpose, instant sealing. Packaged in: 50 mil tube, 250 mil tube, 1 liter container, 75 mil accordion, and 125 mil accordion
TORQUE 170	4,500 cPs	-60 °F to 400 °F	Easy disassembly thread sealant. Seals and prevents vibration loosening. Lower viscosity for better flow and ease of application. Packaged in: 50 mil bottle, 250 mil bottle, and 1 liter container.
TORQUE 171	40,000 cPs	-60 °F to 350 °F	High viscosity, fast fixturing sealant. Controlled strength for ease of disassembly. Packaged in: 50 mil tube, 250 mil tube, 1 liter container, 75 mil accordion, and 125 mil accordion.
TORQUE 172	750 cPs	-60 °F to 350 °F	Low strength sealant for small threads and pneumatic fittings. Packaged in: 50 mil bottle, 250 mil bottle, and 1 liter container.
TORQUE 173	500 cPs	-60 °F to 350 °F	Hydraulic sealant, general purpose, fittings up to 3/4". Ideal for fine threads. Medium strength. Packaged in: 50 mil bottle, 250 mil bottle, and 1 liter container
TORQUE 174	3,500 cPs	-60 °F to 350 °F	Hydraulic sealant, high viscosity, thixotropic. Ideal for larger tolerances. Medium strength. Packaged in: 50 mil bottle, 250 mil bottle, and 1 liter container
TORQUE 175	4,000 cPs	-60 °F to 350 °F	Medium strength, flexible sealant. Ideal for steam systems, dissimilar parts, and thermo-cycling applications. Replaces soldering copper fittings. Packaged in: 50 mil bottle, 250 mil bottle, 1 liter container.
TORQUE 176	20,000 cPs	-60 °F to 350 °F	Medium strength sealant for larger tolerances. Packaged in: 50 mil tube, 250 mil tube, 1 liter container, 75 mil accordion, and 125 mil accordion.
TORQUE 177	90,000 cPs	-60 °F to 350 °F	Fast curing PTFE pipe sealant for gas and liquids. Highly thixotropic. Packaged in: 50 mil tube, 250 mil tube, 1 liter container, 75 mil accordion, and 125 mil accordion.
TORQUE 181	3,500 cPs	-60 °F to 450 °F	Fast curing, high strength, high temperature thread sealant, for larger tolerances. Packaged in: 50 mil bottle, 250 mil bottle, and 1 liter container.
TORQUE 193	475,000 cPs	-60 °F to 450 °F	Excellent for stainless steel. Good temperature resistance. Easy disassembly. Packaged in: 50 mil tube, 250 mil tube, 1 liter container, 75 mil accordion, and 125 mil accordion.
RETAINING COMPOUNDS			
TORQUE 03 RC	125 cPs	-65 °F to 350 °F	Excellent for oily surfaces and other contamination. Prevents corrosion, provides strength up to 3,800 psi, temperature resistance to 350° F
TORQUE 09 RC	125 cPs	-65 °F to 350 °F	General purpose, low viscosity retaining compound. Fixtures in under 10 minutes, providing shear strength up to 3,800 psi, works well on similar and dissimilar metals. Temperature resistance to 350° F
TORQUE 20 RC	8500 cPs	-65 °F to 450 °F	High strength, high temperature retaining compound. Shear strength up to 4,000 psi, radial clearance up to .015". Fixtures in under 15 minutes.
TORQUE 35 RC	2000 cPs	-65 °F to 350 °F	Medium viscosity, ideal for slip fitted parts. Fixtures in 10 minutes, shear strength up to 4,200 psi, temperature up to 350° F.

AJ's anaerobics form a tough, durable material, capable of withstanding high impact with excellent resistance to extreme environmental conditions.

AJ Adhesives distributes a versatile line of construction adhesives and sealants capable of meeting the needs of the most demanding applications.

AJ's line offers a wide variety of products, from state-of-the-art adhesives and industrial sealants to anti-seize compounds. They are engineered to perform to the highest levels, no matter what the application.



SEALANTS & ADHESIVES

Product	Type	Viscosity	Description
SPECIALTY SEALANTS			
100	Self Leveling Sealant	100,000 cPs	Suited for use in horizontal sealing of expansion joints in concrete floors, decks, and construction. Can be used where flexibility as well as abrasion resistance are required.
125	Construction Sealant	35 °F - 140 °F	Offers outstanding primerless adhesion to most common building materials including vinyl, aluminum, steel, concrete, wood and glass. Can be applied and tooled under most weather conditions.
140	Marine Boat Decking	35 °F - 140 °F	Designed to produce a flexible joint sealant in most applications without a primer. Has excellent adhesive bonding to various substrates including fiberglass, steel, most plastics and porous and non-porous surfaces.
150	Industrial/Mechanical Sealant	35 °F - 140 °F	Demonstrates tenacious adhesion to most substrates while maintaining elasticity. Can be used as an adhesive to bond similar/dissimilar materials and can be used as a sealant in dynamic or static joints or seams.
175	Adhesive Sealant	35 °F - 140 °F	Multi-purpose adhesive/sealant offering outstanding adhesion to most common building materials including vinyl, aluminum, steel, etc.
180	Insulation Anchor Pin System Adhesive	35 °F - 140 °F	One component moisture curing adhesive featuring immediate grab and high bond strength allowing insulation to be hung in 24 hours.
200	Truck/Bus/Auto Sealant	35 °F - 140 °F	Designed to resist all of the on-the-road flexing and vibration. Is a fast curing and provides permanent elastic adhesion to most surfaces.
FIRESTOP PRODUCTS			
136	Fireblock/Draftstop Sealant	40 °F - 110 °F	Single component noncombustible filler caulking used for fireblocking applications in the annular space around wires, pipes, ducts, vents, cable lines and other penetrations to the building envelope.
139	Hi-Temp Mortar	40 °F - 110 °F	Non combustible silicate cement that can withstand extremely high temperatures.
350	Flame Retardant Duct Sealant	40 °F - 110 °F	Flame retardant duct sealant designed for use in high, medium or low velocity heating and air conditioning systems.
760	Firestop Silicone	35 °F - 140 °F	Single part, low modulus neutral cure silicone firestop. Will prevent the spread of toxic gasses, smoke and fire.
810	Non-Intumescent Latex Firestop Sealant	40 °F - 110 °F	Single part, acrylic, multi-purpose firestop sealant that will prevent the spread of toxic gases, smoke, and fire.

(CONTINUED ON P. 36)

(CONTINUED FROM P. 35)

Product	Type	Viscosity	Description
FIRESTOP PRODUCTS (CONT'D)			
812	Fire Block Foam	40 °F - 115 °F	Prevents the spread of smoke and toxic gasses from one compartment to another, thereby slowing down the spread of fire.
813	Expanding Firestop Foam	40 °F - 115 °F	Can be used on any commercial or residential construction where the code calls for a UL system for penetration of cables, etc.
814	Intumescent Latex Firestop Sealant	40 °F - 110 °F	One part, elastomeric firestop sealant that expands when exposed to fire or extreme heat, forming and insulated char.
816	Intumescent Firestop Sealant	40 °F - 110 °F	Fire rated, general purpose sealant for use on through-penetrations and construction joints.
INDUSTRIAL SEALANTS			
310	RTV Industrial Silicone Sealant	-35 °F - 140 °F	One-part acetoxycure adhesive sealant that is suitable for general industrial sealing and adhesive applications.
314	RTV Silicone Sealant	-35 °F - 140 °F	Suitable for industrial sealing and adhesive applications with excellent adhesion to a variety of substrates. Features good resistance to weathering, vibration, moisture, ozone and extreme temperatures.
315	RTV 100% Silicone Sealant	-35 °F - 140 °F	Paste-like, one component material which cures to a tough, rubbery solid when exposed to moisture in the air.
323	Hi-Temp Blue Gasket Masker	-85 °F - 400 °F	One-part, non-slumping paste that cures to a tough, rubbery solid at room temperature on exposure to water vapor in the air.
325	RTV Neutral Self-Leveling Silicone	-85 °F - 450 °F	Features a low viscosity that allows it to fill minute crevices and voids in potting and sealing applications.
326	Hi-Temp Red Silicone	-35 °F - 140 °F	One-part, non-slumping paste that cures to a tough, rubbery solid at room temperature on exposure to water vapor in the air.
327	Hi-Temp Red Silicone	-35 °F - 140 °F	Formulated for bonding, sealing and encapsulating applications exposed to continuous temperatures as high as 500 °F.
395	Neutral Non-Corrosive Industrial Silicone		High performance, one component adhesive/sealant formulated for industrial and electrical applications. Remains permanently flexible, and exhibits excellent adhesion to a wide variety of substrates.
398	Neutral Non-Corrosive Premium Silicone	-35 °F - 140 °F	Can be used to meet a variety of general industrial sealing and gasketing needs.
SILICONE GREASES & COMPOUNDS			
411	Silicone General Purpose Compound	-40 °F - 400 °F	Extremely stiff, tacky, tenacious compound with excellent water repellency. Has outstanding high temperature and vacuum capabilities as well.
416	Silicone General Purpose Compound	-40 °F - 400 °F	Designed for use as a water repellent, sealing compound.
440	Silicone General Purpose Compound	-65 °F - 400 °F	Designed for use as a protectorant compound for electrical and electronic apparatus to prevent electrical power from migrating between circuitry.
470	Silicone General Purpose Compound	-65 °F - 400 °F	Designed as a release agent and surface protectorant. Extremely effective in preventing moisture and corrosive penetration onto coated surfaces.
755	O'Ring Lubricant Silicone Compound	-80 °F - 350 °F	Soap thickened grease based on a blend of diester and a silicone fluids. Designed for use in applications that require controlled rubber swell.
CONSTRUCTION SEALANTS & CAULKS			
312	100% Silicone HVAC/R		Premium one-part acetoxycure adhesive sealant which can be used to meet a variety of sealing and gasketing needs.
333	Polyurethane Expanding Foam	40 °F - 115 °F	Ready-to-use, multi-purpose foam that expands to three times its original volume on contact with air.
334	Window & Door Minimal Expanding Gun Foam	40 °F - 115 °F	Formulated to seal the gap around window and door frame and the rough opening. Expands to generate an effective seal.

(CONTINUED ON P. 37)

(CONTINUED FROM P. 36)

Product	Type	Viscosity	Description
CONSTRUCTION SEALANTS & CAULKS (CONT'D)			
348	Multi-purpose Construction Adhesive	40 °F - 100 °F	Designed for the bonding and installation of all types of plastic foams.
357	Painters Latex Caulk	40 °F - 110 °F	Designed for both interior and exterior use. Cures to form a flexible, non-yellowing seal without staining or bleeding and is compatible with a variety of substrates.
360	Sealant Siliconized Latex	40 °F - 110 °F	Mildew resistant, paintable, air seal and weatherization sealant formulated to provide long lasting, flexible, weatherproof seals.
362	100% Acrylic Tub N' Tile Caulk	40 °F - 110 °F	Developed for use around showers, baths, tubs, tiles, backsplashes and sinks.
363	Sealant Acrylic Latex Caulk with Silicone	40 °F - 110 °F	Designed for both interior and exterior use. Forms a tough, flexible resilient bond to all building material surfaces.
364	Sealant Elastomeric Acrylic Caulk	40 °F - 110 °F	Mildew resistant, rust inhibited, paintable sealant. Specifically formulated for high joint movement.
365	100% Acrylic Elastomeric w/ Silicone	40 °F - 110 °F	Specifically formulated for high joint movement.
368	Butyl Rubber Sealant	-35 °F - 140 °F	One component skinning product for sealing standing seam roofs and side walls.
370	HVAC Silicone	-35 °F - 140 °F	One-part acetoxycure adhesive sealant that is suitable for general heating, ventilation and air conditioning sealing and adhesive applications.
376	Hi-Temp HVAC/R Silicone	-35 °F - 140 °F	One-part, non-slumping paste that cures to a tough, rubbery solid at room temperature on exposure to water vapor in the air.
378	RV Mobile Home Silicone	-35 °F - 140 °F	One-part acetoxycure adhesive that is suitable for general construction sealing and adhesive applications.
380	Contractor's Silicone	-35 °F - 140 °F	Suitable for general construction sealing and adhesive applications. Will adhere to clean metal, glass, many types of woods, etc.
385	Tub & Tile Silicone	-35 °F - 140 °F	Designed to seal nonporous surfaces around ceramic tile, showers, tubs, sinks and plumbing fixtures where conditions of high humidity and temperature extremes exist.
387	Universal Silicone	-35 °F - 140 °F	One-part moisture curing silicone sealant suitable for use in a broad range of applications.
393	Gutter-Seal	-35 °F - 140 °F	Designed for sealing all types of gutters, downspouts, ducts and ventilators.
396	Window & Siding/Cladding Sealant	-35 °F - 140 °F	Formulated to offer outstanding adhesion to most building materials.
399	100% Glazing Silicone Sealant	-35 °F - 140 °F	Formulated for the window and door glazing market. Offers primerless adhesion to vinyl, wood and aluminum.
400	Siding & Window Sealant	-35 °F - 140 °F	Formulated for the siding and window market. Offers primerless adhesion to vinyl, wood, aluminum, brick, concrete and fiber cement.
401	Siding Sealant	40 °F - 110 °F	Paintable, mildew resistant, rust inhibited sealant. Specifically formulated for high joint movement.
826	Acoustical Sound Sealant	-35 °F - 140 °F	Formulated to reduce sound transmission in all types of wall partition systems.

AJ ADHESIVES



AJ Adhesives also stocks and distributes their own line of private label industrial adhesives for a variety of applications. AJ's private line of adhesives is manufactured by some of the industry's leading brands including Bostik, DHM Adhesives, and Henkel. What separates AJ's private label products from competitor's products is the overall AJ experience. Their sales and support staff's proficiency in handling any customer need lends itself to a seamless ordering process. And AJ's warehouse locations in St. Louis, Chicago, Houston, and Seattle provide AJ a logistical advantage in getting product to the customer sooner.

HENKEL



As a major supplier of packaging adhesives globally, Henkel provides the broadest range of hot melts and water-based adhesives for case and carton sealing for every condition, substrate, process, and budget. Henkel's added value product families enhance your packaging line by removing noises and distractions from the operation. Their adhesives also reduce or completely eliminate such assembly line frustrations as throwing, stringing, downtime and rejects.

FRANKLIN



Franklin Adhesives and Polymers manufacture adhesives for the domestic and global wood furniture, mill-work and engineered-machination markets; and provides pressure sensitive adhesives for office products and food packaging. In addition, Franklin supplies specialty polymers to various companies to formulate or use as fiberglass and non-woven binders.

BOSTIK



Bostik Adhesives are designed to add versatility, efficiencies and high performance for a number of different applications. From cost optimized to high-adhesion liquid resin, Bostik's product line delivers high wet tack and fast set speed to optimize your manufacturing process. They also own a large family of different adhesive brands including ThermoGrip, DuraBond, Dimension and Chem-Chalk, all of which are distributed globally.

DOW



DOW's unmatched global industry expertise help you develop packaging solutions that are smart, sustainable and cost efficient. Their line of adhesives, formerly Rohm and Haas, brings its' wide-reaching flexible packaging adhesives portfolio around the globe. They continue to pave the way for the latest innovations in bio-friendly water-based, solvent-less and specialty adhesives for nearly every packaging application - from general purpose through high performance, including new cold seal, heat-seal and clear retort adhesives.

(CONTINUED ON P. 39)

ASI



Adhesive Systems, Inc. is a general and custom adhesives manufacturer that delivers technology, service and value to customers worldwide. Our standard, OEM and custom formulations are used by companies for diverse applications in the aerospace field, automotive industries, electronics, medical products manufacturing, product assembly, and countless other market sectors every day.

BOSS



Today's construction and industrial projects demand sealants, adhesives and lubricants that not only work - but excel. The BOSS line of products meets the needs of the most demanding applications. BOSS offers a wide variety of products from state-of-the-art adhesives and industrial sealants to anti-seize compounds. BOSS technology and quality ensure these products will perform to the highest levels for industrial, construction, HVAC/R, and manufactured housing markets.

CAMIE-CAMPBELL



Camie-Campbell is a manufacturer and packager of high quality spray adhesives, silicone lubricants, and cleaners and degreasers. Their products are available through their network of distributors nationwide and they offer specialty formulations and private label products as well.

GLUE DOTS



Glue Dots International develops and manufactures innovative adhesive solutions offering a clean, versatile, and preferred alternative to tapes, liquid glues and hot glues. As a leading global manufacturer of pressure sensitive adhesive patterns, Glue Dots realizes innovation is the key to success. The company transforms ideas into technically advanced adhesive products and application systems for the industrial and consumer marketplace.

WESTIX

Westix produces a broad range of glue sticks to fit any sort of application. Their sizes range from 1/4" mini sticks to 1" x 3" sticks for industrial users. Westix formulates products that are used in custom packaging, point of purchase displays, plastics, floral applications and more. Along with glue sticks, Westix offers a wide range of glue guns from light industrial tools to a wide variety of heavy industrial tools.

TENSORGRIP

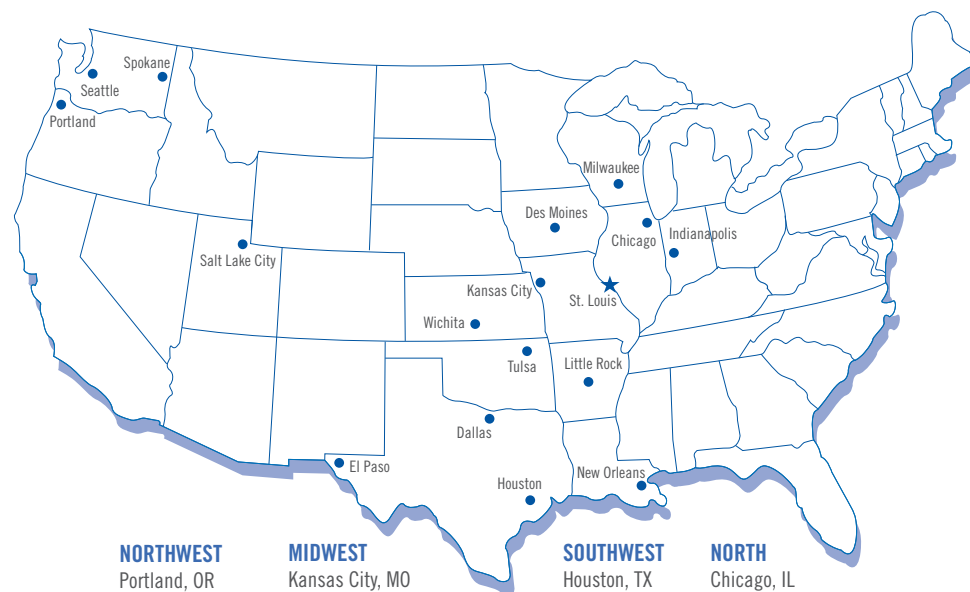


Tensor is a progressive international range of adhesive brands developed by Quin Global. With the TensorGrip pressurized spray adhesive system in the lead, Tensor is continually innovating and responding to the needs and desires of adhesive users worldwide.

NOTES



LOCATIONS



NORTHWEST

Portland, OR
Seattle, WA
Spokane, WA
Salt Lake City, UT
Northern California
Alberta
British Columbia

MIDWEST

Kansas City, MO
St. Louis, MO
Southern, IL
Tulsa, OK
Wichita, KS
Des Moines, IA

SOUTHWEST

Houston, TX
Dallas, TX
El Paso, TX
New Orleans, LA

NORTH

Chicago, IL
Milwaukee, WI
Indianapolis, IN
Quad Cities

CORPORATE HQ

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AJ Adhesives, Inc. is environmentally conscious and prides itself in being at the forefront of compliance with current governmental regulatory guidelines. Our concern for the environment and worker safety is our highest priority.

All sales are strictly limited to the terms and conditions found on AJ Adhesives, Inc.'s acknowledgment, including a limited warranty and limitations on AJ Adhesives, Inc.'s liabilities and buyer's remedies.

All orders are subject to acceptance by AJ Adhesives, Inc. at its headquarters currently located at 4800 Miami, St. Louis, MO 63116

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Manufacturing Together®**